



OWN-GEN

WaveNet Digital Monitoring System

General Installation and User Manual



Marine Generators | Marine Diesel Engines | Land-Based Generators





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USER MANUAL

for WaveNet Generator Set Controllers

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WAVENET SPECIFICATIONS

Table 1: Wavenet Specifications

VDC Rating	12/24 VDC	
Standby Current Consumption	50 mA @ 12 VDC	
Load Equivalency Number (LEN)	WaveNet: 1 / WaveNet remote:2(NMEA 2000 [®] Spec. : 1 LEN=50mA)	
Operating Temp	-40°C to +85°C (-40°F to +185°F)	
LCD Operating Temp. **	-20°C to +70°C (-4°F to +158°F)	
Function Range	Function	Range
	Speed Sensing	0-300vac, 0-3600rpm
	Voltage Sensing	Max 700vac, +/- 1%
	Current Sensing *	Max 5A, +/- 2%
	Frequency Sensing	1 - 100 HZ
	Engine Temp	10-265 °F
	Oil Pressure	0-90 PSI
	Analog Input	7mA Max
	Digital Input	7mA Max
LCD Display	128 x 60 Graphic Display, Backlit, 60° viewing angle	
LED Display	Red, Green, Yellow LED representation, Daytime visible, 60° viewing angle	
NMEA 2000 [®] Connector	DeviceNet Micro-C	
Relays	replaceable relays for Run signal and Preheat signal, 12 or 24VDC Coil	
Dimensions	W x H x D: 139 x 113 x 65 mm (5.7 x 4.45 x 2.56 in.)	
Weight	0.45 kg (1.0 lb)	
* Use of industry standard CT required.		
** The LCD display will exhibit color and response time changes at high and low temperatures respectively but will not be damaged as long as within Operating Temp.		

1. WAVENET CONTROLLER SERIES

The WaveNet is designed for use on generator sets with mechanical engines. It can monitor analog data from senders on the engine and generator such as oil pressure, coolant temperature, current, voltage, engine speed and generator frequency.

In addition to the monitoring features, the WaveNet controller can be used to provide protective warnings or shutdowns.

WaveNet Front View

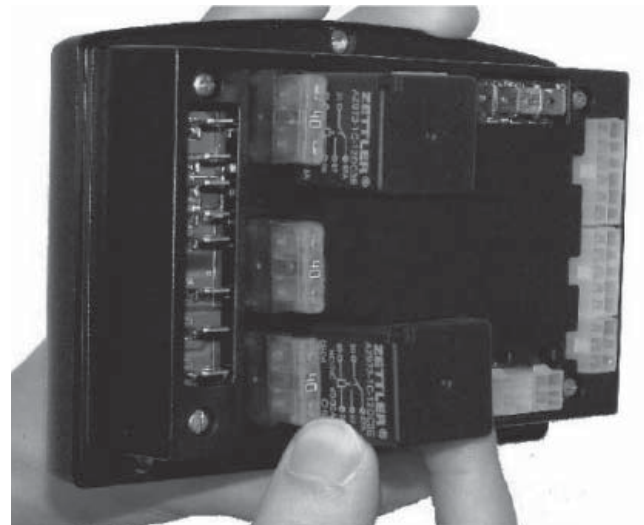


1.1 THIS MANUAL

This manual is divided into two sections:

1. Hardware installation
2. Operation / Configuration

WaveNet Back View



2. RECEIVING, HANDLING & STORAGE

Receiving:

Every effort is made to ensure that your WaveNet gen-set controller arrives at its destination undamaged and ready for installation. The packaging is designed to protect the WaveNet internal components as well as the enclosure. Care should be taken to protect the equipment from impact at all times. Do not remove the protective packaging until the equipment is at the installation site and ready to be installed.

When the WaveNet reaches its destination, the customer should inspect the shipping box and controller for any signs of damage that may have occurred during transportation. Any damage should be reported to a Northern Lights representative after a thorough inspection has been completed.

A shipping label affixed to the shipping box includes a variety of product and shipping information, such as items and Customer numbers. Make certain that this information matches your order information.

Each WaveNet controller is packaged in its own box. Do not discard the packing material until the controller is ready for installation.

Handling:

As previously mentioned, each WaveNet gen-set controller is packaged in its own individual box. Protect the equipment from impact at all times and do not carelessly stack. Once the controller is at the installation site and ready to be installed, the packaging material may be removed.

Storage:

Although well packaged, this equipment is not suitable for outdoor storage. WaveNet is to be stored indoors for any period of time, it should be stored with its protective packaging in place. Protect the controller at all times from excessive moisture, dirty conditions, corrosive conditions, and other contaminants. It is strongly recommended that the package-protected equipment be stored in a climate-controlled environment of -20 to 65°C (-4 to 149°F), with a relative humidity of 80% or less. Do not stack other equipment on top of the stored controllers.

3. WAVENET SERIES INSTALLATION AND WIRING

3.1 SAFETY INFORMATION

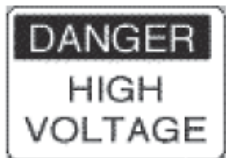
Generator systems contain high voltage circuits. Working on powered equipment can cause damage to equipment, injury, or death. The following symbols will be used in this document to classify information:



Caution: This is used to indicate something that you should take special notice of but that is not normally a threat to safety.



Danger: This is used to indicate a potential for injury or death.



Danger - High Voltage: This is similar to Danger above but relates specifically to conditions where high voltage is encountered.

The following general safety precautions should be headed:

1. The WaveNet may carry high Voltage/Current which can cause serious injury or death. Extreme caution must be exercised when connections are being installed to or from the controller. All wiring connections must be de-energized before any installations are performed. Wiring of the WaveNet should be performed by qualified electricians only.
2. AC power may carry high Voltage/Current which can cause serious injury or death. De-energize all AC power sources before any connections are performed.
3. **NEVER** energize AC power with AC current sensing connector unplugged. An energized, unplugged connector could result in severe injury or death. Never unplug an energized connector.
4. WaveNet is connected on a NMEA 2000 network. Installation must be made by an NMEA 2000 certified technician.

3.2 WAVENET 12/24VDC SYSTEM OPERATION

The WaveNet controller can be placed in either 12V or 24V electrical systems.

3.2.1 RELAYS

The WaveNet controller is designed to operate on 12 or 24 VDC systems. When operating on 12VDC systems the fuel and preheat outputs require 12VDC relays, and 24VDC relays when operating on 24VDC systems. The WaveNet comes preinstalled with the correct relays depending on the product number specified when ordered.

Contact Northern Lights if replacement relays are required.

Relays for 12 or 24VDC system operation are as follows:

- 22-42047 for 12VDC operation
- 22-40085 for 24VDC operation

3.2.2 RELAY FUSES



CAUTION: needs to be taken when connecting relay outputs to an inductive load. Due to the inductive nature of certain loads (starters, pull coils), initial current draw may be higher than stated in the load specs which could damage the onboard relays.

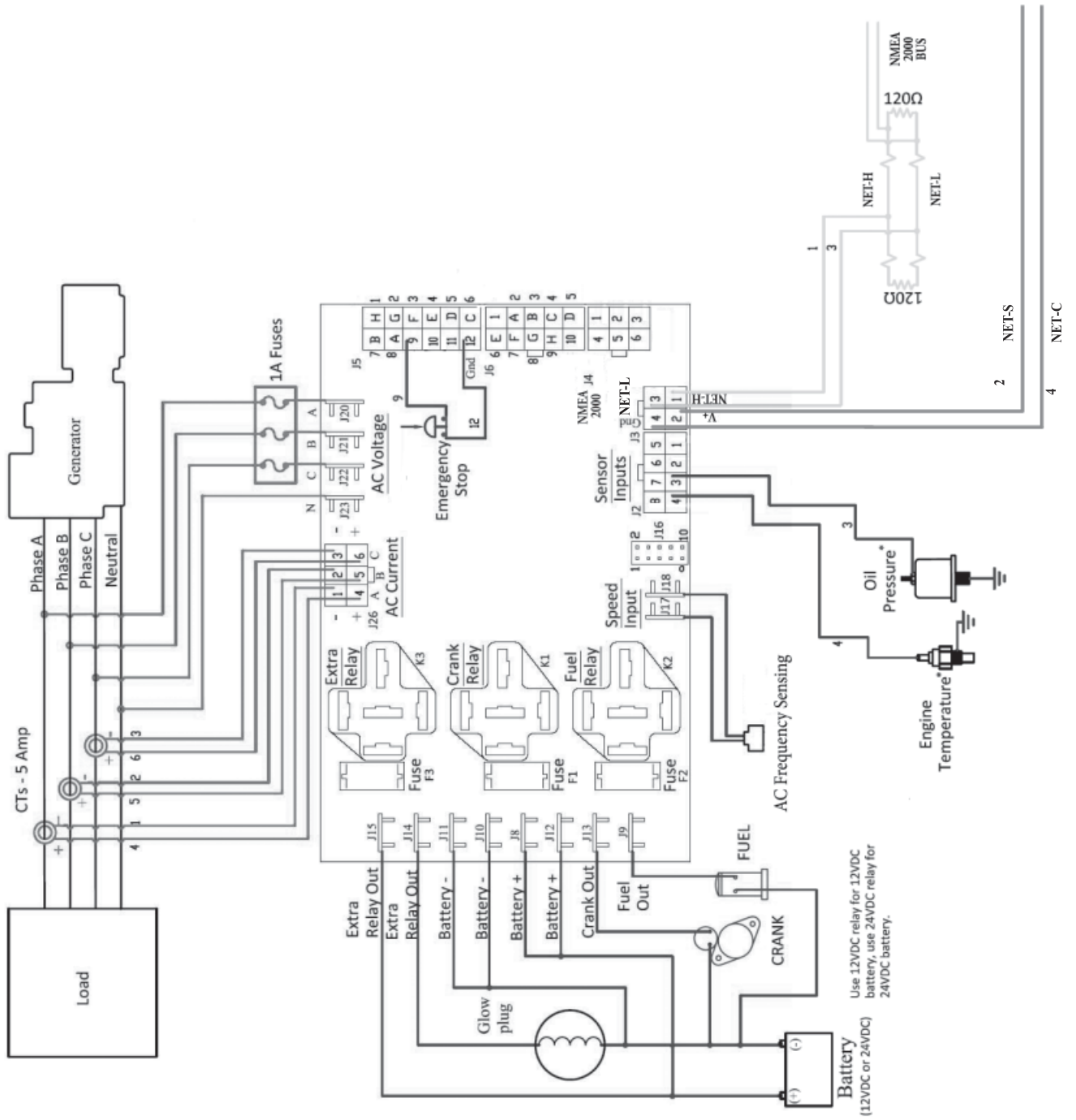
Output relays are protected by onboard 40A fuse protection. Smaller amperage fuses from many automotive stores may be used in place of the higher current 40A. If installing lower amperage fuse protection, be certain that the current draw on each relay does not exceed the fuse current limit.

An approved 40A fuse is: LITTLEFUSE – 257040 (32VDC, 40A, auto fast action)

3.3 WAVENET TERMINALS

Figure 1 on page 6 shows the location of all terminals on the controller and the numbering of all circuits.

Table 2 lists the minimum wire size, maximum current capacity, name, and function of each circuit. ***The wire gauges given in the table are the minimum recommended only.***



WaveNet is connected on a NMEA 2000 network. Installation must be made by an NMEA 2000 certified technician.

Figure 1 - General WaveNet System Wiring Diagram

TABLE 2

Table 2: WaveNet Terminal Details

Quick Fit Terminals	Terminal	Wire Size (AWG)	Current Max*	Functions	
	Crank	12	40A	Crank Output Terminal	
	Battery + ¹	12	40A	Positive Battery Terminal	
	Battery - ¹	12	40A	Negative Battery Terminal	
	Fuel	12	40A	Fuel Output Terminal	
	Extra Relay	12	40A	Pre-Heat Input Terminal	
	Extra Relay	12	40A	Pre-Heat Output Terminal	
	Speed 1	18	100mA	Speed Signal Connection	
	Speed 2	18	100mA	Speed Signal Connection	
* Total controller current output (max 60A)					
¹ Ensure wire gauge is sufficient: otherwise (especially during cranking) there could be a voltage drop across the cable to the controller from the battery related features of the controller.					
Analog Inputs	Terminal Detail	Terminal Location	Wire Size (AWG)	Current Max.	Function
	Ground	1	18	7mA	N/A
	Input 2	2	18	7mA	N/A
	Input 3	3	18	7mA	Engine Temperature Sender (Low Resistance, Gain of 3)
	Input 4	4	18	7mA	Oil Pressure Sender (Low Resistance, Gain of 3)
	Input 5	5	18	7mA	N/A
	Input 6	6	18	7mA	N/A
	Input 7	7	18	7mA	N/A
	5V out	8	18	7mA	N/A
Digital Inputs	Terminal Detail	Terminal Location	Wire Size (AWG)	Current Max.	Function
	Input H - GND	1	18	7mA	N/A
	Input G - GND	2	18	7mA	N/A
	Input F - GND	3	18	7mA	Auxiliary Failure ¹
	Input E - GND	4	18	7mA	Option Coolant Level Switch ¹
	Input D - BAT	5	18	7mA	N/A
	Input C - BAT	6	18	7mA	N/A
	Input B - BAT	7	18	7mA	N/A
	Input A - BAT	8	18	7mA	N/A
	Emer. Stop	9	18	7mA	Allows Manual Emergency Stop (Open = Active)
	10	10	18	7mA	N/A
	Ground	11	18	7mA	Ground
	Ground	12	18	7mA	Ground
¹ Ground input to generate logic high.					

TABLE 2 (CONTINUED)




Digital Outputs	Terminal Detail	Terminal Location	Wire Size (AWG)	Current Max.	Function
	+ V Bat	1	18	1.5A	N/A
	Output A	2	18	200mA	N/A
	Output B	3	18	200mA	N/A
	Output C	4	18	200mA	N/A
	Output D	5	18	200mA	N/A
	Output E	6	18	200mA	N/A
	Output F	7	18	200mA	N/A
	Output G	8	18	200mA	N/A
	Output H	9	18	200mA	N/A
+ V Bat	10	18	1.5A	N/A	
RS485 (Modbus)	Terminal Detail	Terminal Location	Wire Size (AWG)	Current Max.	Function
	RS485-A	1	18	7mA	N/A
	Ground	2	18	7mA	N/A
	RS485-B	3	18	7mA	N/A
	RS485-A	4	18	7mA	N/A
	Ground	5	18	7mA	N/A
AC Voltage Sensing	Terminal Detail	Terminal Location	Wire Size (AWG)	Current Max.	Function
	Phase A *	1	18	7mA	Monitor Generated AC Voltage
	Phase B *	2	18	7mA	Monitor Generated AC Voltage
	Phase C *	3	18	7mA	Monitor Generated AC Voltage
	Neutral	4	18	7mA	AC Voltage Neutral connection
	 * Place 1A fuse between the hot lines and the voltage sensing terminals of WaveNet.				
AC Current Sensing	Terminal Detail	Terminal Location	Wire Size (AWG)	Current Max.	Function
	Phase A	1	18	5A	Phase A Current Sensing CT -
	Phase B	2	18	5A	Phase B Current Sensing CT -
	Phase C	3	18	5A	Phase C Current Sensing CT -
	Phase A	4	18	5A	Phase A Current Sensing CT +
	Phase B	5	18	5A	Phase B Current Sensing CT +
Phase C	6	18	5A	Phase C Current Sensing CT +	
 It is extremely important to connect each phase to the appropriate terminal location. Never misphase inputs. Always match terminal details to the matching terminal location					
 The current transformers (CTs) negative leads must be terminated individually into the WaveNet AC Current connector. DO NOT CONNECT TOGETHER.					

TABLE 2 (CONTINUED)

NMEA 2000®	Terminal Detail	Terminal Location	Wire Size (AWG)	Current Max.	Function
	NET-H	1	22	7mA	NMEA2000® Data High
	NET-S	2	22	7mA	NMEA2000® Bus Power +
	NET-L	3	22	7mA	NMEA2000® Data Low
	NET-C	4	22	7mA	NMEA2000® Bus Ground

3.3.1 CURRENT TRANSFORMER (CT) WIRING NOTE



The current transformers (CTs) negative leads must be terminated individually into the WaveNet AC Current connector. **Do not tie the negative leads together to a common neutral or ground.** The negative lead of the CT is usually black.

WaveNet is connected on a NMEA 2000 network. Installation must be made by an NMEA 2000 certified technician.

4 WAVENET OPERATION & BASIC USER CONFIGURATION

4.1 POWER-UP

The controller will display the firmware and hardware version on the screen and flash the indicator lamps on the side of the controller.

The controller will then enter the OFF mode. By default, it is possible to manually start the generator in the OFF mode. The user can disable manual start in OFF mode in the basic menu (in which case the WaveNet must be in the AUTO mode to manually start the generator). See section 4.7.2 on page 15.

Pressing the Info key will cause the controller to enter the AUTO mode. From this mode, the user can put the controller into RUN mode (i.e. start the generator) manually or from a WaveNet Remote Panel.

The controller has the ability to remember whether it was in the OFF or AUTO mode the last time it was powered up and will reenter that mode when it is repowered.

4.2 CONTROLLER ALARMING



If the **emergency stop input** of the digital input terminal is not connected to ground the controller will alarm and display “Emergency Stop” when powered. Emergency Stop also forces the controller to the OFF mode.

To prevent this ground the emergency stop input (pin 9) to ground (pin 12) on the digital input terminal. See Figure 1 on page 6.

4.3 CONTROLLER STATES

The WaveNet incorporates 3 primary modes of operation:

1. OFF Mode
2. AUTO Mode
3. RUN Mode

1. OFF Mode – When the WaveNet is set to the OFF mode, automatic starting will be disabled. No automatic controls will be initiated. The OFF mode may be initiated when no generator controls are required or when the controller configuration requires adjustment by pressing the Stop button. The user can disable manual start in OFF mode in the basic menu. See section 4.7.2 on page 15.



All of the failures and most of the warnings are disabled when the controller is in the OFF mode. The controller will beep every few seconds to alert the user that the unit is in the OFF mode and cannot automatically start. To silence this alarm, press the Stop key.

In OFF mode, you may simultaneously press the Up and Down arrow keys to perform a lamp test.

2. AUTO Mode - When the WaveNet is set to the AUTO mode by pressing the Info key, automatic starting will be enabled. If the engine is started, failures will be automatically detected allowing for safe engine operation.

While in AUTO mode the controller will display engine temperature, battery voltage and engine hours.

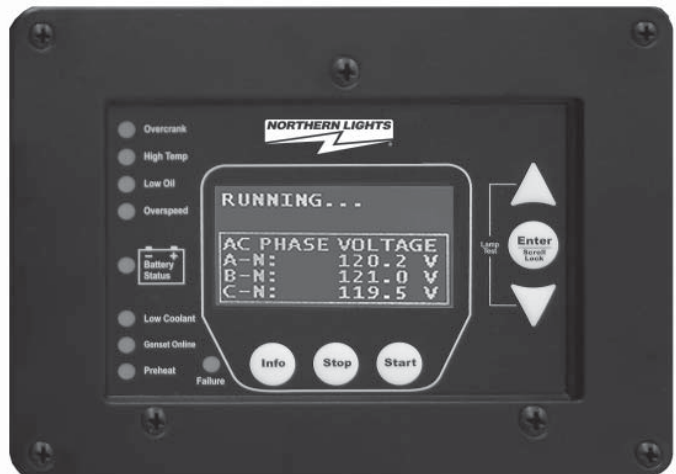


4.3 CONTROLLER STATES (CONT'D)

3. RUN Mode – The controller starts the engine/generator and enters the RUN mode when it receives the command from a WaveNet Remote Panel or the user manually starts the engine/generator by pressing the Start key.

The controller will automatically shut the engine/generator down and re-enter the auto mode if it initiated an engine/generator start. When the controller is in the OFF mode automatic starting is disabled.

When the controller is in the RUN mode, generator parameters will be displayed on the screen to allow the user to monitor the engine status. These include engine speed, generator voltage and current, and engine temperature as well as others. The parameters are displayed in groups and the screen scrolls between the various groups. The Page Roll Display menu option controls how long each parameter group is displayed on the screen before moving on to the next group. See Table 5 on page 15 for more information.



4.3.1 LOCKING THE WAVENET SCREEN WHILE IN RUN MODE

When in the RUN mode the WaveNet LCD screen can be locked to display a particular parameter group. To do this press the Up and Down keys to scroll to the parameter group you wish to view and then press the Enter key to lock the screen. You will see a lock symbol displayed on the top right hand side of the display just under the date and time.

To unlock the screen press Enter again or use the arrow keys to scroll to a different parameter group which causes the lock symbol to disappear. The screen will automatically unlock after 10 minutes.

4.4 WAVENET START / STOP BEHAVIOR

There are two ways to start the generator (start conditions):

1. Start key – Located on the WaveNet front panel.
2. Remote WaveNet panel Start key

4.4 WAVENET START / STOP BEHAVIOR (CONT'D)

When the controller is in the AUTO mode the two manual start conditions above can be used to start the generator. When the controller is in the RUN mode it will display the reason for start on the screen (NMEA 2000 Run, Manual Run).

Stopping the Generator

The Stop key on the front panel can be used to place the WaveNet in OFF regardless of the start condition.

4.5 CONTROLLER SLEEP


The controller has a low power sleep mode that it can enter when in the OFF or AUTO states. In this state the LCD screen backlighting is turned off. The time it takes to enter the sleep mode is configurable in the menu. It is recommended that the Sleep Delay is set as short as possible to prolong the life of the backlighting and to reduce battery consumption.

The backlight display will illuminate automatically when a key is pressed. A key press will only cause the controller to exit the sleep mode. The key must be pressed again to perform its normal function.

4.6 WAVENET MENU SYSTEM OPERATION

The WaveNet incorporates a menu system to allow the end user to adjust basic settings.

In the OFF state press Enter to access the WaveNet menu system. This is called the Basic Menu. The following keys perform the menu navigation:

1. Scroll up using the Up key 

2. Scroll down using the Down key 

3. Enter menus by pressing the Enter key. 



Each menu has a “Back” selection. To go back to the previous menu scroll up to the Back selection and press the Enter key. When in the basic menu you can go back to the OFF mode by pressing the Stop key.

4.7 BASIC MENU

When you press the Enter key in the OFF mode you will enter the Basic Menu which includes the Clock Setup, Basic Setup, Advanced Setup, and Failure History submenus.

1. Clock Setup
2. Basic Setup
3. Advanced Setup
4. Failure History

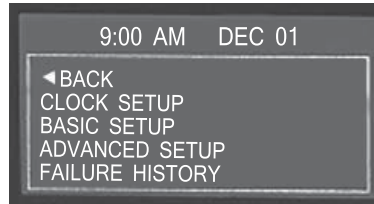


Table 3: Basic Menu Layout		
Basic Menu:	Clock Setup	Year, Month, Date, Day, Hour, Minute, 12/24
	Basic Setup	Contrast Adj, Page Roll Delay, State Roll Delay, Sleep Delay, Maintenance, Not In Auto, Off Mode Start
	Failure History	

4.7.1 CLOCK SETUP

The Clock Setup menu will allow you to set the clock. The clock is important if you are planning to use the Event Log (records all failures and warnings and when they occurred).

Menu	SELECTION AND RANGE
Year	2000-2099
Month	January - December
Date	01-31
Day	Monday - Sunday
Hour	00 - 23
Minute	00 - 59
12/24	12 Hours - 24 Hours



The WaveNet internal clock information can remain “in memory” for approximately 2 weeks when no DC power is supplied to the controller. Two week memory storage is available in a completely charged controller clock. DC power is required to be supplied continually to the WaveNet for approximately 1 hour to allow a complete clock charge.

The Basic Setup menu will allow the user to customize the basic features of the WaveNet to their preference.

The **Contrast Adjustment** allows the user to adjust the contrast of the LCD.

The **Page Roll Delay** controls how long each group of parameters are displayed in the RUN state (i.e. when the engine/generator is running) before displaying the next set of parameters.



The second line of the WaveNet LCD screen is usually dedicated to displaying warnings, and events. **The State Roll Delay** determines how long the warning or event message is displayed before moving on to the next message.

Setting the State Roll Delay to a larger value may cause some warning or event messages to not be displayed if the event or warning is of a short duration.

The **Sleep Delay** determines how long to wait after the last key press before turning off the LCD backlighting. The Sleep Delay also controls the automatic exit from the menu system. First the controller exits to the Basic Menu after the first sleep delay, exits to the OFF state after the second sleep delay, and finally goes into sleep mode after the third sleep delay. The Sleep Delay does not work in the RUN Mode or during cranking.

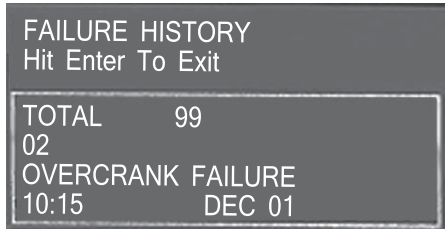
The controller can be made to NOT sound the alarm when the controller is not in the AUTO mode. This is controlled by the **Not In Auto** setting.

The **OFF Mode Start** setting can be set to Enable to allow a manual start from the OFF mode. Otherwise a manual run can only be performed when the controller is in the AUTO mode.

Table 5 – Basic Setup Menu	
Menu	SELECTION AND RANGE
Contrast Adjust	5-95 %
Page Roll Delay	1-10 s
State Roll Delay	1-10 (1 is shortest delay, 10 is longest)
Sleep Delay	10-600s. Shorter is ideal to extend the backlighting life.
Maintenance	Read only. Displays the amount of hours until next service if this feature is enabled. If service is overdue the hours become negative.
Not In Auto	Disable Beep, Enable Beep
OFF Mode Start	Disable, Enable

4.7.3 EVENT HISTORY LOG

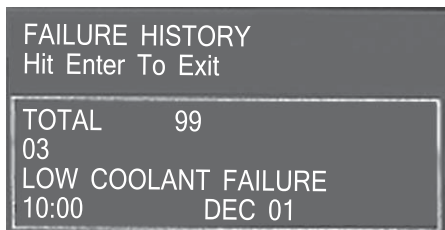
The WaveNet incorporates an event history logging system. When engine failures or events occur, an entry is created in the WaveNet Event History Log. See Table 6 – Event Log Entries below for the possible events that are stored.



A total of 70 entries can be recorded. Entries may be viewed simply by scrolling up or down using the Up and Down keys. In addition to the entry reason information, the associated date and time of the entry will be displayed.

The 70 entries are subdivided into a maximum of 30 events and 40 failures. This prevents one type from flushing the other types from the log.

Simply scroll through the Failure History Log by pressing the Up or Down arrow keys located on the WaveNet.



The event history log can store up to 30 event and 40 failures entries. If these are exceeded the oldest entry is replaced with the newest entry. The events and failures are displayed together in the log in reverse chronological order (i.e. newest entry first).

EVENT LOG ENTRIES

Table 6: Event Log Entries

An "*" beside the Event Entry indicates the Event is a WaveNet event. All other events are failures. (See page section 4.10 on page 19)

Event Entry	Description
ADC SWITCH FAILURE	These are internal WaveNet failures. Try power cycle the WaveNet. If failure occurs repeatedly the unit could be defective.
ADE READ FAILURE	
ADE WRITE FAIL	
AUTO ENABLE *	Info button on the front face of controller pressed. WaveNet placed in AUTO mode.
AUXILIARY FAIL	The Auxiliary Fail digital input has been triggered.
EEPROM FAILURE	This is an internal WaveNet failure. Try to power cycle the WaveNet. If the failure occurs repeatedly the unit could be defective.
EMERGENCY STOP	The emergency stop input (located on the digital input terminal) has been activated.
EPS LOADS ERROR	AC current sensing indicating that the generator is not running. This could indicate something is wrong with the WaveNet. (See section 4.11 on page 20.)
HIGH BATTERY	Failure occurred due to high battery voltage.
HIGH ENGINE TEMP	Failure occurred due to high engine coolant temperature.

EVENT LOG ENTRIES

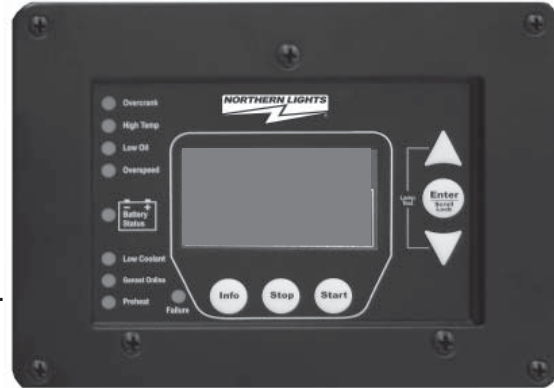
Event Entry	Description
INITIALIZING *	EEPROM is being loaded with factory defaults. This occurs on first power up.
KEY BOARD FAILURE	This is an internal WaveNet failure. Try to power cycle the WaveNet. If failure occurs repeatedly, the unit could be defective.
LOCKED ROTOR	Cranking attempt failed on locked motor.
LOSS OF ECM COMM	NMEA2000 messages required by the WaveNet have not been received. The generator has shut down.
LOW BATTERY	Low battery voltage failure.
LOW COOLANT (LEVEL)	Low coolant level failure.
LOW OIL PRESSURE	Low oil pressure failure.
MANUAL START *	Generator started manually from the front panel Start key
MANUAL STOP *	Generator stopped manually from the front panel Stop button
OFF ENABLE *	Front panel Stop key pressed to disable automatic starting.
OPEN ENG TEMP	Analog sender always reads the maximum voltage. Could indicate that the sender is not connected to the analog input. (i.e. broken wire)
OPEN ENGINE TEMP	
OPEN OIL PRES	
OVER CRANK	The engine did not start after multiple attempts.
OVER CURRENT	Over current failure.
OVER FREQUENCY	Generator frequency over the failure threshold.
OVER SPEED	Generator RPM too high.
OVER VOLTAGE	Generator voltage high.
POWER ON *	WaveNet was powered up from unpowered state.
SHORT ENG TEMP	Analog sender reads zero volts or close to zero. This could be caused by a shorted sender.
SHORT ENGINE TEMP	
SHORT OIL PRES	
TLE6230 FAILURE	These are internal WaveNet failures. Try power cycle int WaveNet. If the failure occurs repeatedly the unit could be defective.
UNDER FREQUENCY	The generator frequency is too low.
UNDER SPEED	The engine speed is too low.
UNDER VOLTAGE	The generator voltage is too low.




4.8 WAVENET LED STATUS INDICATORS

Some industry standard failures, warnings, and events on the WaveNet are indicated by a series of LEDs on the left side of the controller.

Specific LED indicators will be illuminated depending upon the condition of the controller. The WaveNet LED indicators allow a quick check of the controller's condition.

The WaveNet displays multi color LED's for specific condition representation.









- 
Red
 - Represents Failure Conditions
- 
Yellow
 - Represents Warning Conditions
- 
Green
 - Represents Normal/Active Conditions



An LED test may be performed by the user for illumination of all controller LED's. The LED test may be performed by simultaneously pressing the Up key and the Down key on the WaveNet.












4.9 LAMP INDICATION MEANINGS

Table 7: WaveNet Lamp Indication Meanings

LED Description	LED color	LED Status	Indication
Over Crank	 Red	Solid Red	A solid red illuminated LED represents an Over Crank condition on the final crank attempt. This is a Failure.
	 Yellow	Solid Yellow	A solid yellow illuminated LED represents an Over Crank Warning condition when there are crank attempts still remaining.
High Engine Temp	 Red	Solid Red	A solid red illuminated LED represents a High engine Temp Failure condition
	 Yellow	Solid Yellow	A solid yellow illuminated LED represents a High engine Temp Warning Condition
Low Oil Press	 Red	Solid Red	A solid red illuminated LED represents a Low Oil Pressure Failure condition.
	 Yellow	Solid Yellow	A solid yellow illuminated LED represents a Low Oil Pressure Warning condition.

4.9 LAMP INDICATION MEANINGS (CONT'D)

Table 7: WaveNet Lamp Indication Meanings (cont'd)

LED Description	LED color	LED Status	Indication
Over Speed	 Red	Solid Red	A solid red illuminated LED represents an Over Speed Failure condition.
	 Yellow	Solid Yellow	A solid yellow illuminated LED represents an Over Speed Warning condition.
Battery Status	 Green	Solid Green	A solid green illuminated LED represents a normal battery condition.
	 Green	Flashing Green	Controller in Auto mode - Waiting to start
	 Yellow	Solid Yellow	A solid yellow illuminated LED represents a Low Battery condition.
Low Coolant	 Red	Solid Red	A solid red illuminated LED represents a Low Coolant (Temperature and/or Level) failure condition
	 Yellow	Solid Yellow	A solid yellow illuminated LED presents a Low Coolant Temperature Warning condition.
Pre-Heat	 Green	Solid Green	A solid green illuminated LED represents an active Pre-Heat condition
Genset Online	 Green	Solid Green	A solid green illuminated LED indicates that the generator is supplying load and is operating normally.
	 Red	Solid Red	A solid red indicated load is detected on the generator when none should be. See Section 4.11 on page 20 for more information about the EPS Supplying Load.
Failure	 Red	Solid Red	A solid red illuminated LED represents a general Failure condition.

4.10 WARNINGS AND FAILURES

The WaveNet incorporates many types of warnings and failures. Warnings and failures can be triggered from a Digital Input, Analog Input, AC Voltage, AC Current, Speed Signal Input, as well as others.

When a **warning** occurs, the second line (the area under the time and date display) of the LCD is used to display the warning text. Also, after the warning is displayed, instructions are displayed showing the user how to silence the warning. When in the AUTO or RUN modes the instructions are to press the Info key and when in the OFF mode press the Stop key.

4.10 WARNINGS AND FAILURES (CONT'D)

When a **failure** occurs the controller exits the RUN mode and goes to the FAILURE mode and displays the failure message. The alarm will sound and remain on until it is silenced by the user. The Info key can be pressed to silence the alarm. Once the alarm is silenced it can be reset by pressing the Info key and then the Stop key. This returns the controller to the OFF mode.

The failure is recorded in the event log accessible from the Basic Menu.

4.11 GENSET ONLINE

When the generator is started and load is detected on the generator when the WaveNet is in the RUN mode the “**Genset Online**” LED on the WaveNet front panel will turn green. This indicates that the generator is supply load as normal. If load is detected on the generator when it is not in the RUN mode (e.g. the WaveNet is cranking, preheating, etc.) the WaveNet terminates starting and enters the FAILURE mode and the “Genset Online” LED on the WaveNet front panel will turn red.

The generator is considered loaded when either the AC current is equal to or greater than 5% of full load current.

5. ADVANCED SETUP

The WaveNet incorporates an Advanced Setup menu. Only advanced and knowledgeable users should change these parameters.

WaveNet is connected on a NMEA 2000 network. Installation must be made by an NMEA 2000 certified technician.

6 RECOMMENDED MAINTENANCE

The actions in Table 8 should be performed routinely.



WARNING: When performing any WaveNet or Engine maintenance be certain controller is in OFF mode, is isolated from all possible sources of power, and the crank wire is removed from the Controller.

Table 8: Recommended Maintenance

PROCEDURE	ACTION
Making the controller safe for inspection and maintenance.	Disconnect all possible power sources before controller inspection.
Inspect controller mounting location for possible safety issues.	Inspect mounting location for any safety or fire issues. Inspect for dirt, wiring damage and mechanical damages.
Inspect controller for loose fasteners, terminals and wiring connections.	Check all hardware including controller wiring, terminals etc. for any looseness due to vibrations etc.
Clean area around controller.	Periodically inspect and remove any debris/dirt from within or near the controller.
Check for any overheating due to loose connections.	Check for any discoloration, melting or blistering of any wiring or connections
Perform regular testing of controller	Perform regular testing of the controller to check for proper operation.

7 WAVENET REMOTE PANEL

There are 3 main display pages for remote unit: the REMOTE UNIT SETTINGS page, ON-LINE GENSET STATUS page and ON-LINE GENSET PARAMETERS page. When the WaveNet Remote unit powers on, it will go to the ON-LINE GENSET STATUS page.

7.1 REMOTE UNIT SETTINGS

Access this mode by pressing the Info key from the ON-LINE GENSET STATUS page. Press Info or hold Stop to return to the ON-LINE GENSET STATUS page.

On the REMOTE UNIT SETTINGS page, there are 3 settings menus. The **Clock Setup**, **Basic Setup** and **Advanced Setup** will allow the user to change various WaveNet Remote panel settings.

Clock Setup - Allows the user to adjust current real time like year, month, week, day, hour, minute and 24/12 display format.

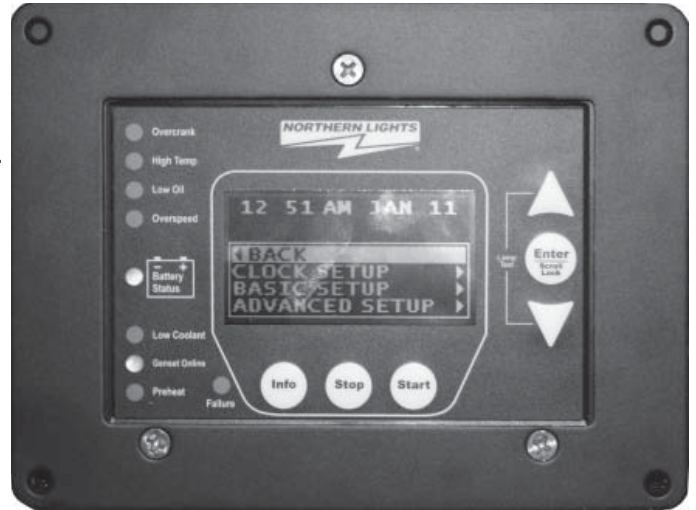
Basic Setup - Allows the user to adjust the LCD display contrast, on-line genset message update speed, parameters page scrolling speed and status page backlight shutdown delay.

Advanced Setup - To go into this menu, the user needs to input the password. The default password is 0000. Within Advanced Setup there are 3 sub-menus, Networking, Set Units and Set Password.

In Networking, the user can enlist the WaveNet Remote to on-line genset controllers. This will Enable or Disable the WaveNet Remote unit to start and stop a genset. The user can also edit the Genset On-Line Timeout Delay. If the Genset On-Line Timeout Delay elapses for an on-line genset without receiving an update from the local WaveNet panel the remote unit will remove that genset from the list of on-line gensets. (Note: "-----" indicates the lack of an on-line genset controller. The ability to enable or disable selections on these "-----" names is unavailable.)

In the Set Unit sub-menu, users can set the WaveNet Remote panel to display the temperature in Fahrenheit or Celsius, and the pressure in KPa or PSI.

In Set Password the user can change the Advanced Menu access password, the default password is 0000.



7.2 ON-LINE GENSET STATUS MODE

The 3 main line positions display the current available on-line genset controllers. Each line displays the on-line **Genset Controller's Name**, **State** and the **Status Mark**. On the second line of the display, the relevant message of the selected genset controller, like warning, running detail etc., is shown.

7.2 ON-LINE GENSET STATUS MODE (CONT'D)

Move the cursor between the genset controller names using the Up and Down keys and press the Enter key to switch to the ON-LINE GENSET PARAMETERS mode. (Note: only while the selected genset controller is in the AUTO, RUN or FAIL state.) Also from this page, press the Info key to access the settings menus.

7.2.1 GENSET CONTROLLER'S NAME

This is used to distinguish WaveNet controlled gensets on the WaveNet Remote display. A "-----" indicates there is no on-line genset controller for that position.

7.2.2 STATE

The state of the genset controller will be one of the following 5 states: "**AUTO, RUN, FAIL, OFF** or **MENU.**"



AUTO - The local WaveNet panel is in the AUTO mode and the genset can be started from any enlisted WaveNet Remote by pressing the Start key.

RUN - The local WaveNet panel is running and the genset can be stopped from any enlisted WaveNet Remote by pressing the Stop key. This state includes some sub-states like "Cranking, Preheat, Running, etc." The detail sub-state messages will show on the second line of the LCD display.

FAIL - The local WaveNet panel has shutdown and is in FAILURE mode. The failure must be cleared at the local WaveNet panel before the generator can be restarted.

OFF - The local WaveNet panel is in the OFF state and therefore cannot be started from a WaveNet Remote panel.

MENU - The local WaveNet panel is in the menu settings or off sleep state.

7.2.3 STATUS MARK

The status mark indicates the on-line genset controller's control status. The Genset Controller Name with status marked "x" means this genset controller cannot be controlled by this WaveNet Remote panel. The Genset Controller Name with status mark "✓" means this genset was enabled to start or stop by this WaveNet Remote panel.

7.3 ON-LINE GENSET PARAMETER MODE

The ON-LINE GENSET PARAMETER mode has 3 different pages corresponding to the on-line genset controller, the AUTO, RUN and FAIL states. Start and stop functionality is the same in this mode as the ON-LINE GENSET STATUS mode. Press the Info key to return to the ON-LINE GENSET STATUS mode.

7.3 ON-LINE GENSET PARAMETER MODE

AUTO - Displays 4 parameters: the engine temperature, engine hours, battery voltage and local WaveNet Remote unit board temperature.

RUN - Displays all selected genset running parameters like engine speed, engine temperature, AC voltage current, etc. The display area will cycle to display the different parameters. Operation here is the same as the local WaveNet panel.

FAIL - Displays current active failures that caused the genset shutdown.



Note: the remote display will switch automatically according to current selected genset controller state. For example, remote unit is displaying AUTO parameters page, if the selected genset goes into running, the remote unit display will switch to display RUN parameters page. If genset was in shutdown state due to some failure happen or user shutdown, the remote unit will switch back to on-line genset status page.

8 APPENDIX A: ACCESSORY LIST

8.1 WAVENET CONTROLLER HARNESS - ACCESSORIES

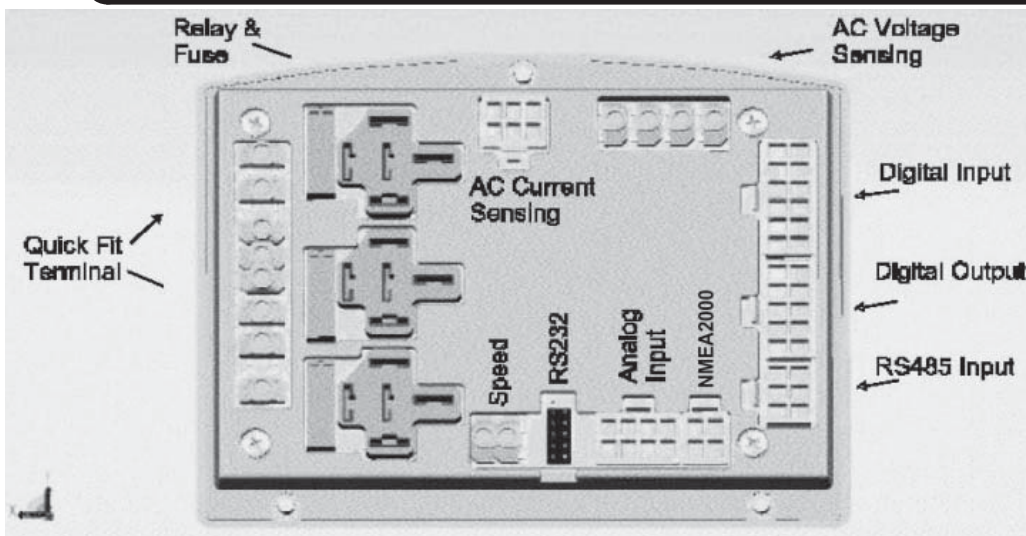


Figure 2 – WaveNet terminal names and layout. View from rear of controller.

The Following Identifies all the wiring harnesses as parts of the WaveNet Controller:

Table 9 – WaveNet Wiring Harness Part List	
Harness Description	Part Number
AC Harness Assembly	22-40541
DC Harness Assembly	22-40612
673 AC Wire Harness	22-40575
673 DC Wire Harness	22-40570
WaveNet NMEA Panel Connector	22-40598 (for Remotes, use 22-40597)

WaveNet is connected on a NMEA 2000 network. Installation must be made by an NMEA 2000 certified technician.

8.2 CT'S (CURRENT TRANSFORMERS)

Current transformers are required for display of AC current. One CT is required for each phase to be displayed. The wiring for CT's is as follows:

In single phase applications:

- Phase A to terminals Phase A*
- Phase B to terminals Phase B*

In three phase applications:

- Phase A to terminals Phase A*
- Phase B to terminals Phase B*
- Phase C to terminals Phase C*

In center tap delta applications:

- Phase A to terminals Phase A*
- Phase B to terminals Phase B*
- Phase C to terminals Phase C*

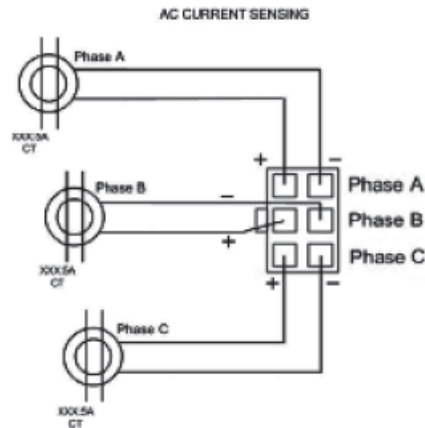


Figure 3 - AC Current sensing connections

* White wire assumed positive. Black wire assumed negative.

Table 10 – Current Transformers Part List

CT Description	Part No.
75A:5A	22-40021
100A:5A	22-40022
150A:5A	22-40023
200A:5A	22-40024
250A:5A	22-40221
300A:5A	22-40025

8.3 WAVENET REPLACEABLE 12/24VDC RELAYS

The WaveNet controller is designed to operate in either 12 or 24 VDC battery start systems. When operating in 12VDC systems the fuel, crank and extra relays need to be rated 12VDC coil. When operating in 24VDC systems these relays need to be rated 24VDC coil.

Table 11 – Relay Part List

Relay Description	Part No.
12VDC SPDT	22-42047
24VDC SPDT	22-40085

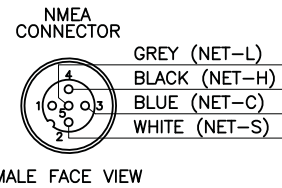
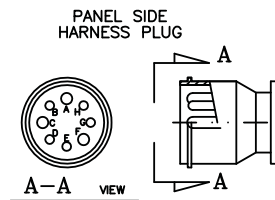
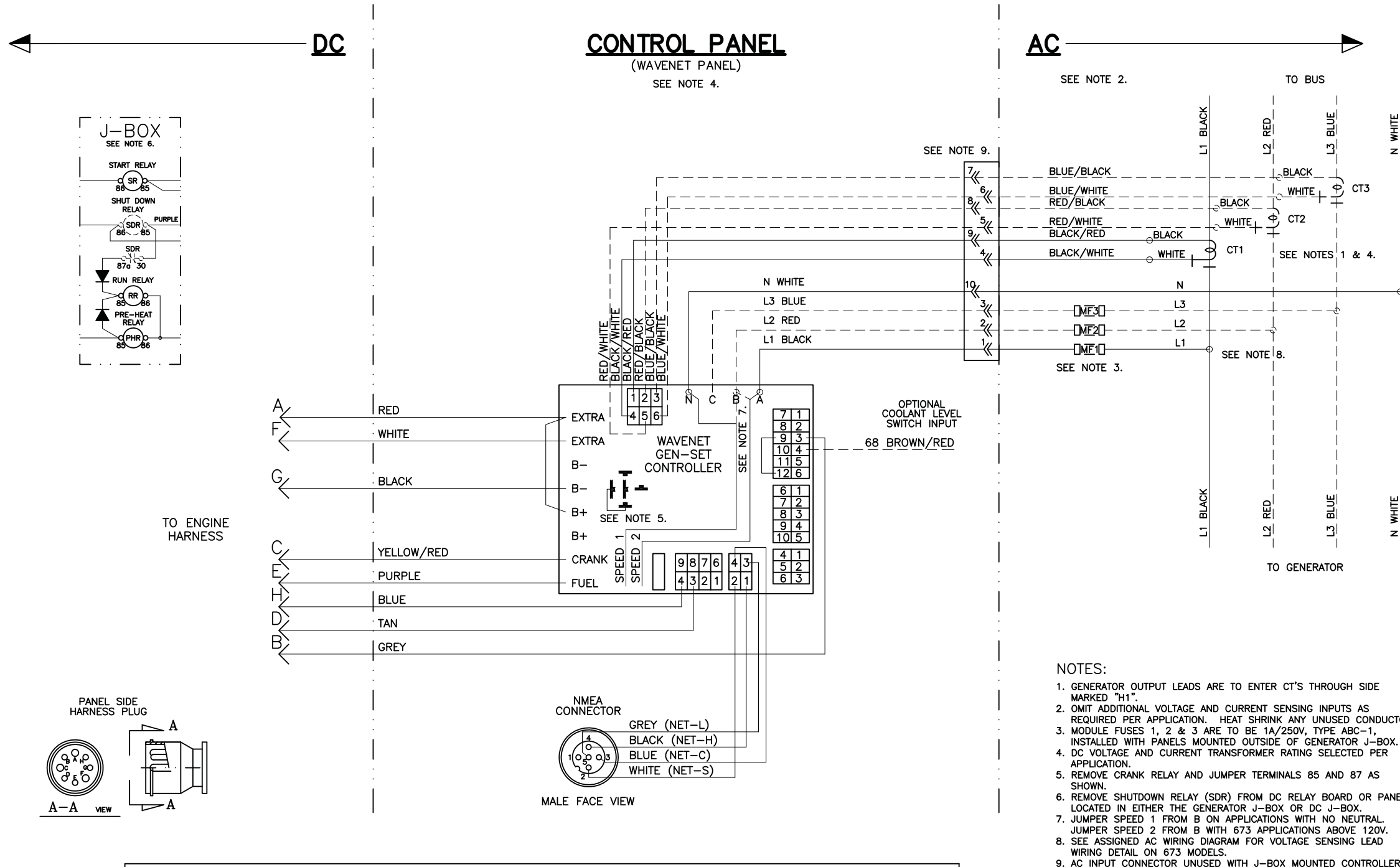
8.4 WAVENET FUSING

Output relays are protected by onboard 40A fuse protection. Smaller amperage fuses from many automotive stores may be used in place of the higher current 40A. If installing lower amperage fuse protection be certain that current draw does not exceed the fuse current limit.

Table 12 – WaveNet fuse part list.

Fuse Description	Manufacturer Part No.
40A, 32VDC Auto Fast Action	Littlefuse-257040

9 APPENDIX D: ADDITIONAL DRAWINGS



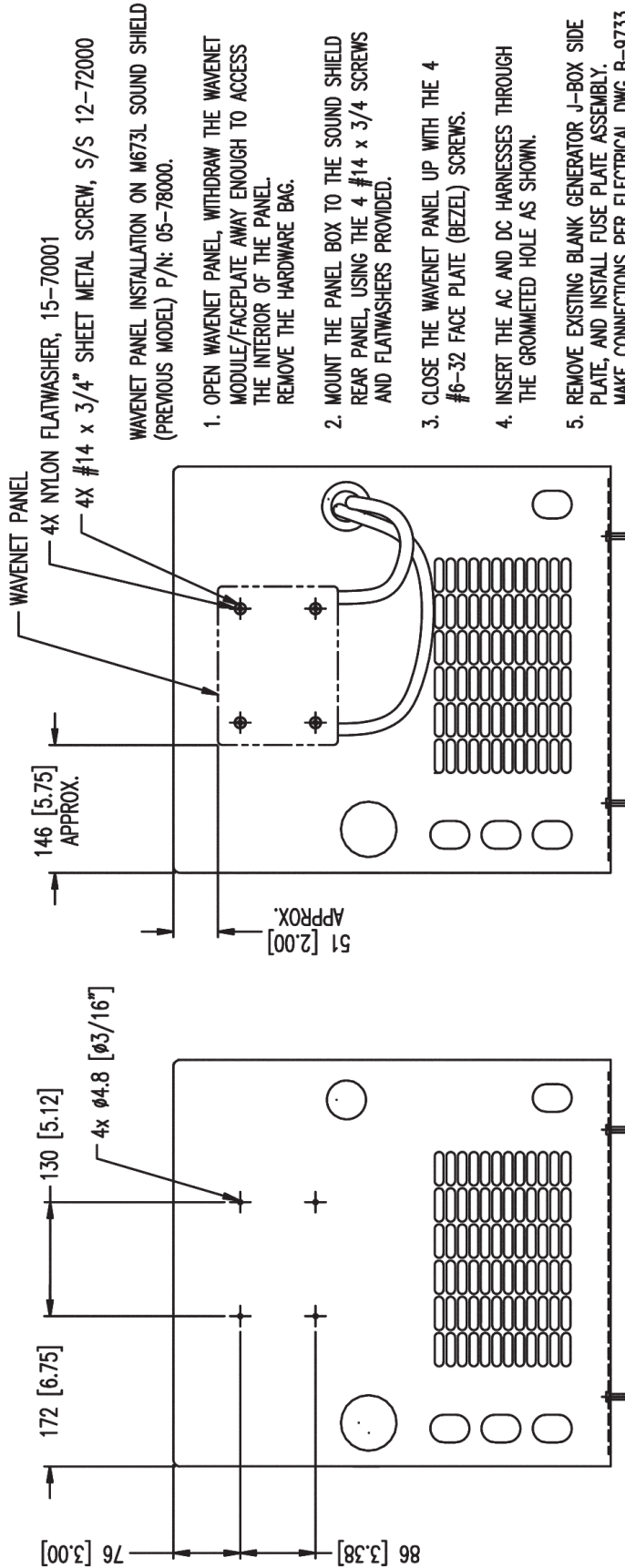
ø	VAC	CT RATING												VAC	
		POWER RATING (KW)													
		5KW	6KW	7KW	9KW	10KW	12KW	16KW	20KW	25KW	26KW	30KW	32KW	38KW	
1	100							200:5				300:5			100
	110				100:5	100:5	150:5	200:5	250:5	250:5	300:5				110
	115						100:5	150:5	200:5	250:5	250:5				115
	120						100:5	150:5	200:5	250:5	250:5				120
	100/200	75:5	75:5	75:5			100:5								100/200
	110/220				75:5	75:5	75:5	75:5	100:5	150:5	150:5	150:5	150:5	200:5	110/220
	115/230														115/230
120/240														120/240	
3	110/190								100:5	150:5	150:5				110/190
	120/208														120/208
	127/220								100:5	100:5					127/220
	139/240														139/240
	220/380			75:5	75:5	75:5	75:5	75:5							220/380
	230/400								75:5						230/400
	240/416									75:5	75:5	75:5			240/416
	277/480												75:5	75:5	277/480

WaveNet is connected on a NMEA 2000 network. Installation must be made by an NMEA 2000 certified technician.

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WAVENET INSTALLATION TO SOUND SHIELD

M673L/TF276D Sound Shield
(05-78000)



WAVENET PANEL INSTALLATION ON M673L SOUND SHIELD (PREVIOUS MODEL) P/N: 05-78000.

1. OPEN WAVENET PANEL, WITHDRAW THE WAVENET MODULE/FACEPLATE AWAY ENOUGH TO ACCESS THE INTERIOR OF THE PANEL. REMOVE THE HARDWARE BAG.
2. MOUNT THE PANEL BOX TO THE SOUND SHIELD REAR PANEL, USING THE 4 #14 x 3/4 SCREWS AND FLATWASHERS PROVIDED.
3. CLOSE THE WAVENET PANEL UP WITH THE 4 #6-32 FACE PLATE (BEZEL) SCREWS.
4. INSERT THE AC AND DC HARNESSSES THROUGH THE GROMMETED HOLE AS SHOWN.
5. REMOVE EXISTING BLANK GENERATOR J-BOX SIDE PLATE, AND INSTALL FUSE PLATE ASSEMBLY. MAKE CONNECTIONS PER ELECTRICAL DWG B-9733.

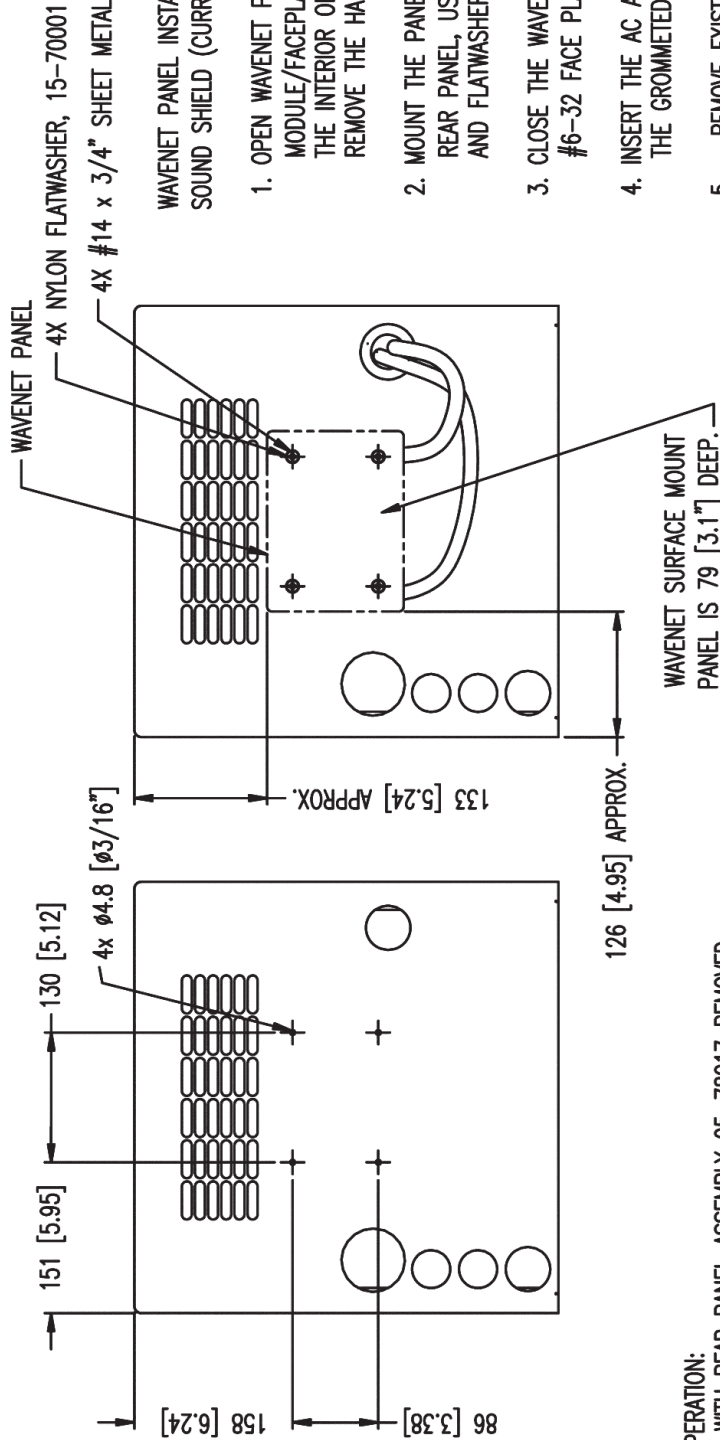
OPERATION:
 1. WITH REAR PANEL ASSEMBLY 39-78006 REMOVED, LOCATE AND MARK HOLE POSITIONS AS SHOWN.<NOTE 3.>
 2. DRILL THE FOUR 4.8 [0.3/16] HOLES.

NOTE:
 1. DEBURR DRILLED HOLES.
 2. PANEL MUST BE REMOVED COMPLETELY FOR MODIFICATION TO ENSURE NO METAL DEBRIS REMAINS IN THE INTAKE DUCT.
 3. RECOMMEND USE OF MASKING TAPE ON AREA TO BE CUT OR DRILLED TO MINIMIZE BLEMSHING THE POWDERCOAT FINISH.

WaveNet is connected on a NMEA 2000 network. Installation must be made by an NMEA 2000 certified technician.

WAVENET INSTALLATION TO SOUND SHIELD

M673L3/LD3/TF276D
 Sound Shield
 (05-78010)



WAVENET PANEL INSTALLATION ON M673L3/LD3 SOUND SHIELD (CURRENT MODEL) P/N: 05-78010.

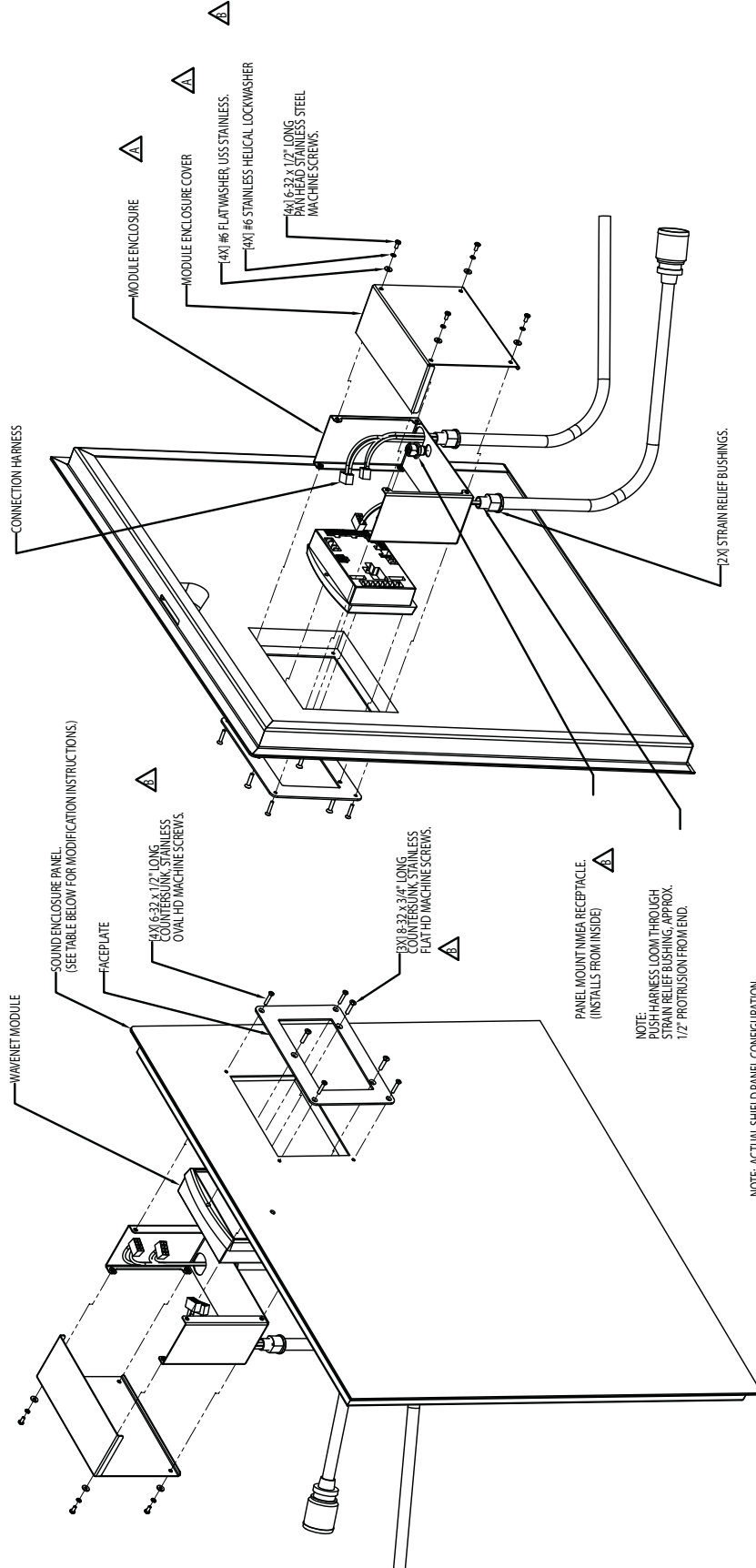
1. OPEN WAVENET PANEL, WITHDRAW THE WAVENET MODULE/FACEPLATE AWAY ENOUGH TO ACCESS THE INTERIOR OF THE PANEL. REMOVE THE HARDWARE BAG.
2. MOUNT THE PANEL BOX TO THE SOUND SHIELD REAR PANEL, USING THE 4 #14 x 3/4 SCREWS AND FLATWASHERS PROVIDED.
3. CLOSE THE WAVENET PANEL UP WITH THE 4 #6-32 FACE PLATE (BEZEL) SCREWS.
4. INSERT THE AC AND DC HARNESSSES THROUGH THE GROMMETED HOLE AS SHOWN.
5. REMOVE EXISTING BLANK GENERATOR J-BOX SIDE PLATE, AND INSTALL FUSE PLATE ASSEMBLY. MAKE CONNECTIONS PER ELECTRICAL DWG B-9733.

- OPERATION:
1. WITH REAR PANEL ASSEMBLY 05-78017 REMOVED, LOCATE AND MARK HOLE POSITIONS AS SHOWN.<NOTE 3.>
 2. DRILL THE FOUR $\phi 4.8$ [$\phi 3/16$] HOLES.

- NOTE:
1. DEBURR DRILLED HOLES.
 2. PANEL MUST BE REMOVED COMPLETELY FOR MODIFICATION TO ENSURE NO METAL DEBRIS REMAINS IN THE INTAKE DUCT.
 3. RECOMMEND USE OF MASKING TAPE ON AREA TO BE CUT OR DRILLED TO MINIMIZE BLEMSHING THE POWDERCOAT FINISH.

B-9917

WAVENET INSTALLATION IN SOUND SHIELD PANEL



PANEL MOUNT AREA RECEPTACLE.
(INSTALLS FROM INSIDE)

NOTE:
CHECK HARNESS LOOK THROUGH
STRAIN RELIEF BUSHING, APPROX.
1/2\" PROTRUSION FROM END.

NOTE: ACTUAL SHIELD PANEL CONFIGURATION
AND CUT OUT LOCATION WILL VARY.
EXAMPLE SHOWN IS TYPICAL FOR ALL
WAVENET COMPONENTS USED.

CURRENT STYLE SHIELD (w/ BASE PAN)	
MODEL	PANEL MODIFICATION DWG
M773NW3	B-9947
M843NW3	B-9948
M844W3/M894LW3	B-9949
M864W3	TBD
M844W3	B-10059

EARLY STYLE SHIELD (w/ BASE PLATE)	
MODEL	PANEL MODIFICATION DWG
M773/W2/W2/LW3	B-10057
M843/JK/NK/NW2/NW3	B-10057
M844/W2/W2/W3/LW3	B-9973 (FOAM)/B-9974 (PANEL)
M864/W3	B-9728 (FOAM)/B-9729 (PANEL)
M844W3	B-10058

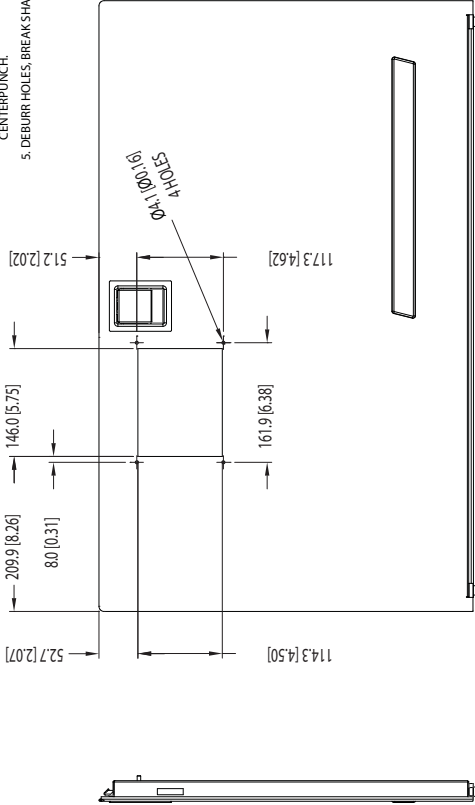
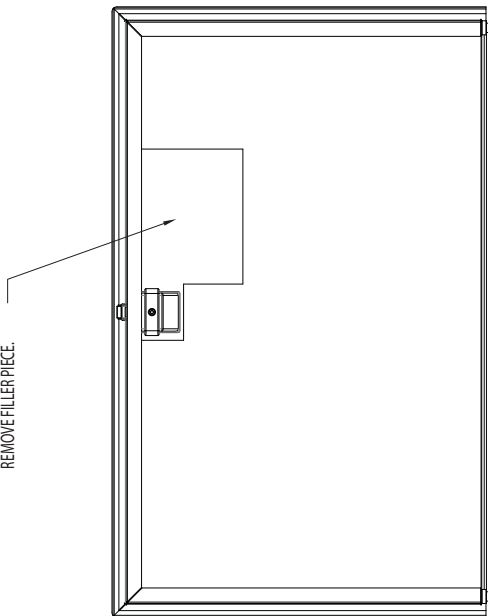
C-6773C

WAVENET INSTALLATION TO SOUND SHIELD

M773W3 Sound Shield

1. PANEL SURFACE MUST BE CLEAN AND FREE OF OILS AND CONTAMINANTS PRIOR TO ANY MODIFICATION WORK.
2. PROTECT POWDERCOATED SURFACE WITH 3" WIDE MASKING TAPE. COVER A LARGE ENOUGH AREA TO PERFORM TASK.
3. LAYOUT AREA TO BE CUTOUT USING DIMENSIONS AS SHOWN. DIMENSIONS ARE TAKEN FROM THE OUTER PANEL EDGE. CENTERPUNCH.
4. LOCATE HOLE CENTERS AND CUTOUT CORNERS USING CENTERPUNCH.
5. DEBURR HOLES. BREAK SHARP EDGES.

STEP 1. REMOVE FILLER PIECE.

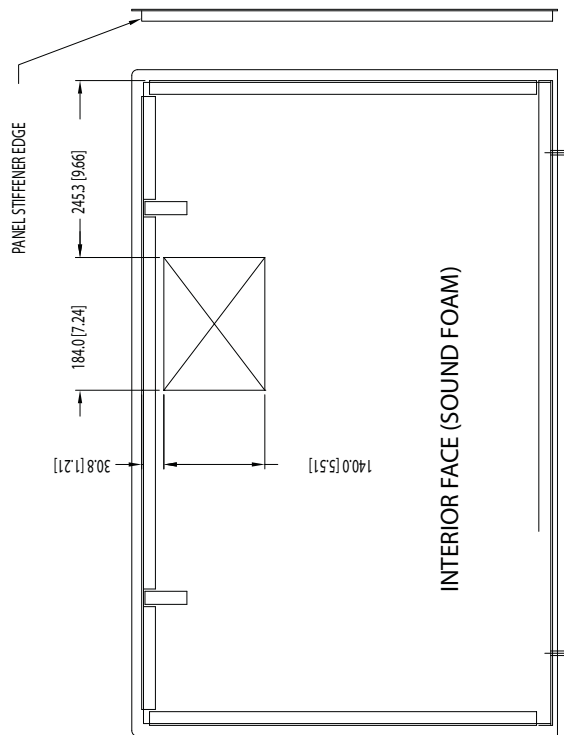
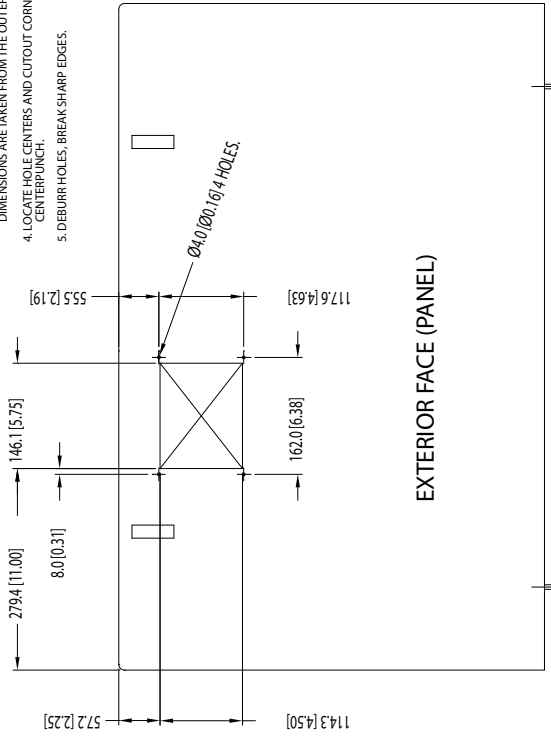


WAVENET INSTALLATION TO SOUND SHIELD

M773 / W3 / LW2 / LW3 and
M843/ JK / NK / NW2 / NW3 Sound Shield

STEP 2.

1. PANEL SURFACE MUST BE CLEAN AND FREE OF OILS AND CONTAMINANTS PRIOR TO ANY MODIFICATION WORK.
2. PROTECT POWDERCOATED SURFACE WITH 2" WIDE MASKING TAPE. COVER A LARGE ENOUGH AREA TO PERFORM TASK.
3. LAYOUT AREA TO BE CUTOUT USING DIMENSIONS AS SHOWN. DIMENSIONS ARE TAKEN FROM THE OUTER PANEL EDGE.
4. LOCATE HOLE CENTERS AND CUTOUT CORNERS USING CENTERPUNCH.
5. DEBURR HOLES, BREAK SHARP EDGES.



STEP 1.

1. WITH THE INTERIOR (SOUND FOAM) SIDE FACING YOU LAY OUT THE AREA TO BE REMOVED AS SHOWN WITH DIMENSIONS. THE DIMENSIONS ARE TAKEN FROM THE EDGE OF THE PANEL'S STIFFENER.
2. USING A BOX CUTTER WITH FRESH BLADE, MAKE CUT FOLLOWING LINES. USE OF STRAIGHT EDGE TO GUIDE BLADE IS RECOMMENDED.
4. MAKE INITIAL CUT SHALLOW, DOWN TO THE FOAM BARRIER.
5. WHEN ALL FOUR EDGES ARE DEFINED, APPLY ADDITIONAL DOWN PRESSURE TO CUT THROUGH PVC BARRIER LAYER.
6. REMOVE FOAM. SOME AREA CLEAN UP WILL BE REQUIRED FOLLOWING STEP 2. DO NOT USE MEK OR SOLVENT TO CLEAN RESIDUE. FOAM/GLUEREMOVAL SHOULD BE DONE WITH A SAFETY GLASS. GENTLE SCRAPING ACTION OF SAFETY BLADE OR GASKET SCRAPER TOOL IS RECOMMENDED. CLEAN UNTIL RESIDUE IS MINIMAL, AND ALLOWS CONTROL PANEL TO SEAT.

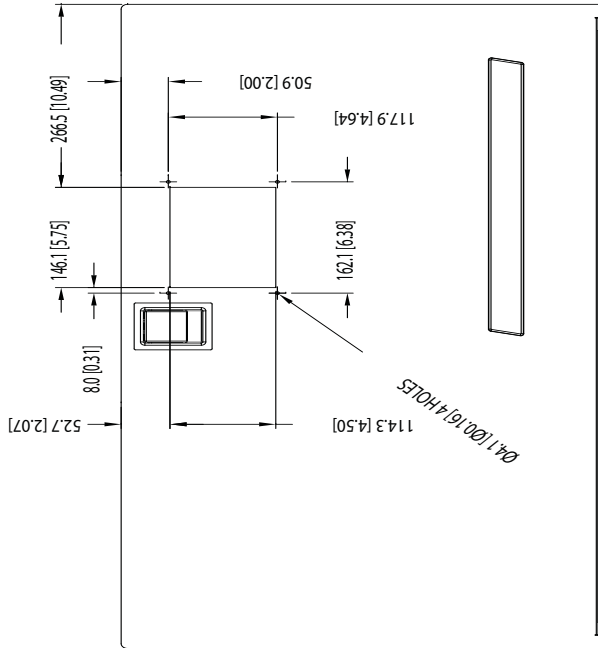
B-10057

WAVENET INSTALLATION TO SOUND SHIELD

M843W3 / NW3 Sound Shield

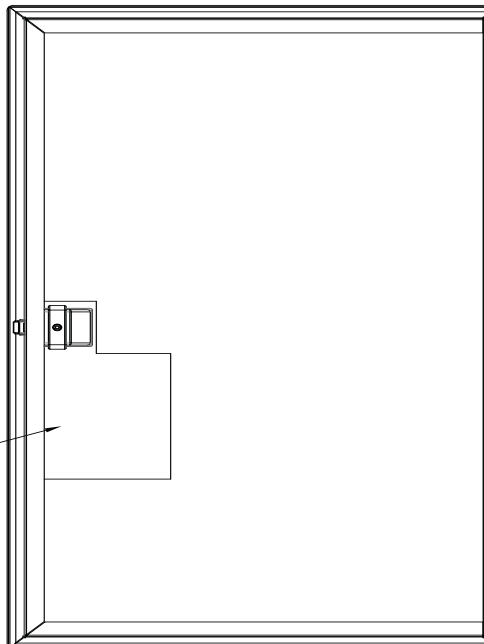
STEP 2.

1. PANEL SURFACE MUST BE CLEAN AND FREE OF OILS AND CONTAMINANTS PRIOR TO ANY MODIFICATION WORK.
2. PROTECT POWDERCOATED SURFACE WITH 2" WIDE MASKING TAPE. COVER A LARGE ENOUGH AREA TO PERFORM TASK.
3. LAYOUT AREA TO BE CUTOUT USING DIMENSIONS AS SHOWN. DIMENSIONS ARE TAKEN FROM THE OUTER PANEL EDGE.
4. LOCATE HOLE CENTERS AND CUTOUT CORNERS USING CENTERPUNCH.
5. DEBURR HOLES. BREAK SHARP EDGES.



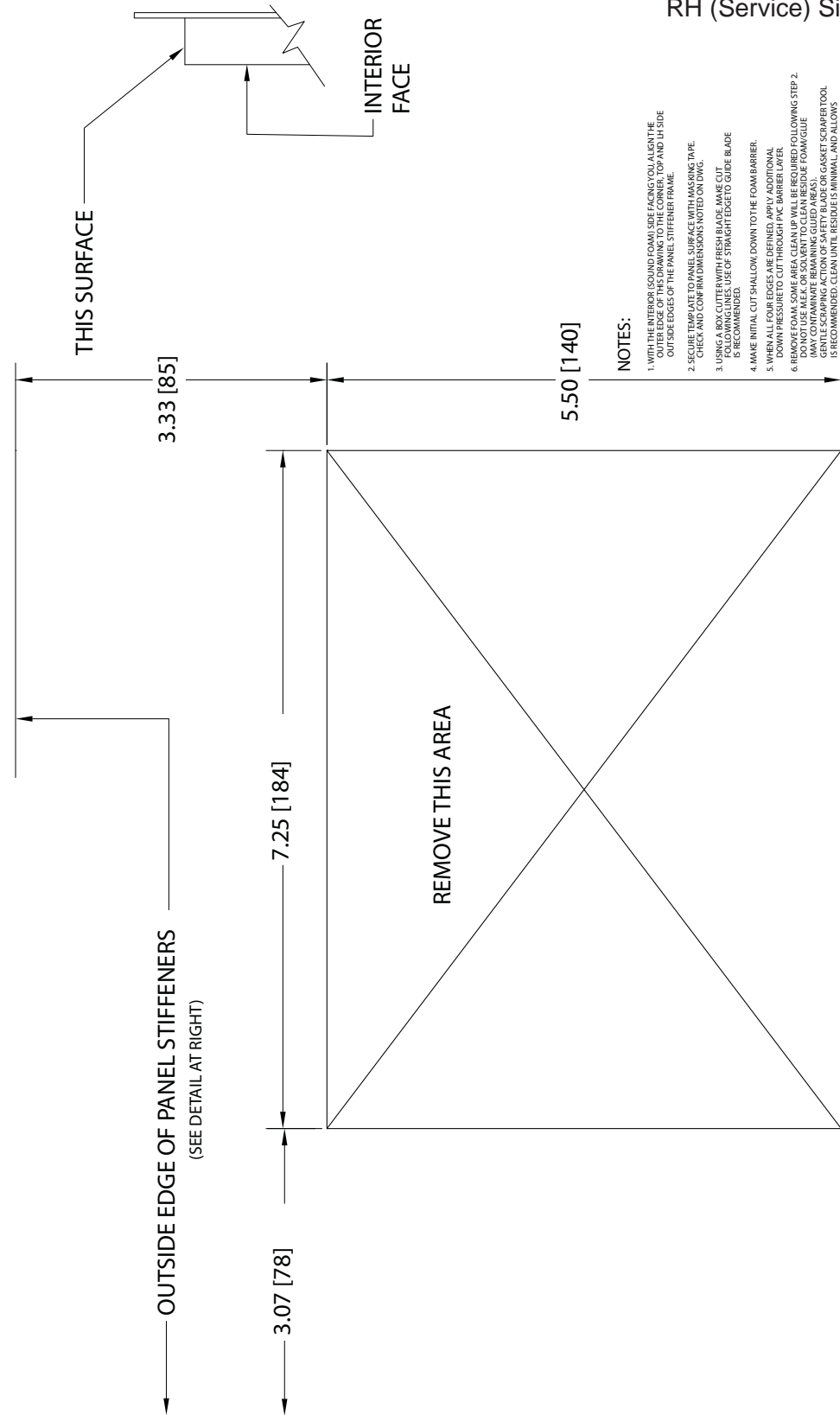
STEP 1.

REMOVE FILLER PIECE.



WAVENET PANEL INSTALLATION: STEP 1

M844L / 844 Sound Shield,
RH (Service) Side Aft Panel.

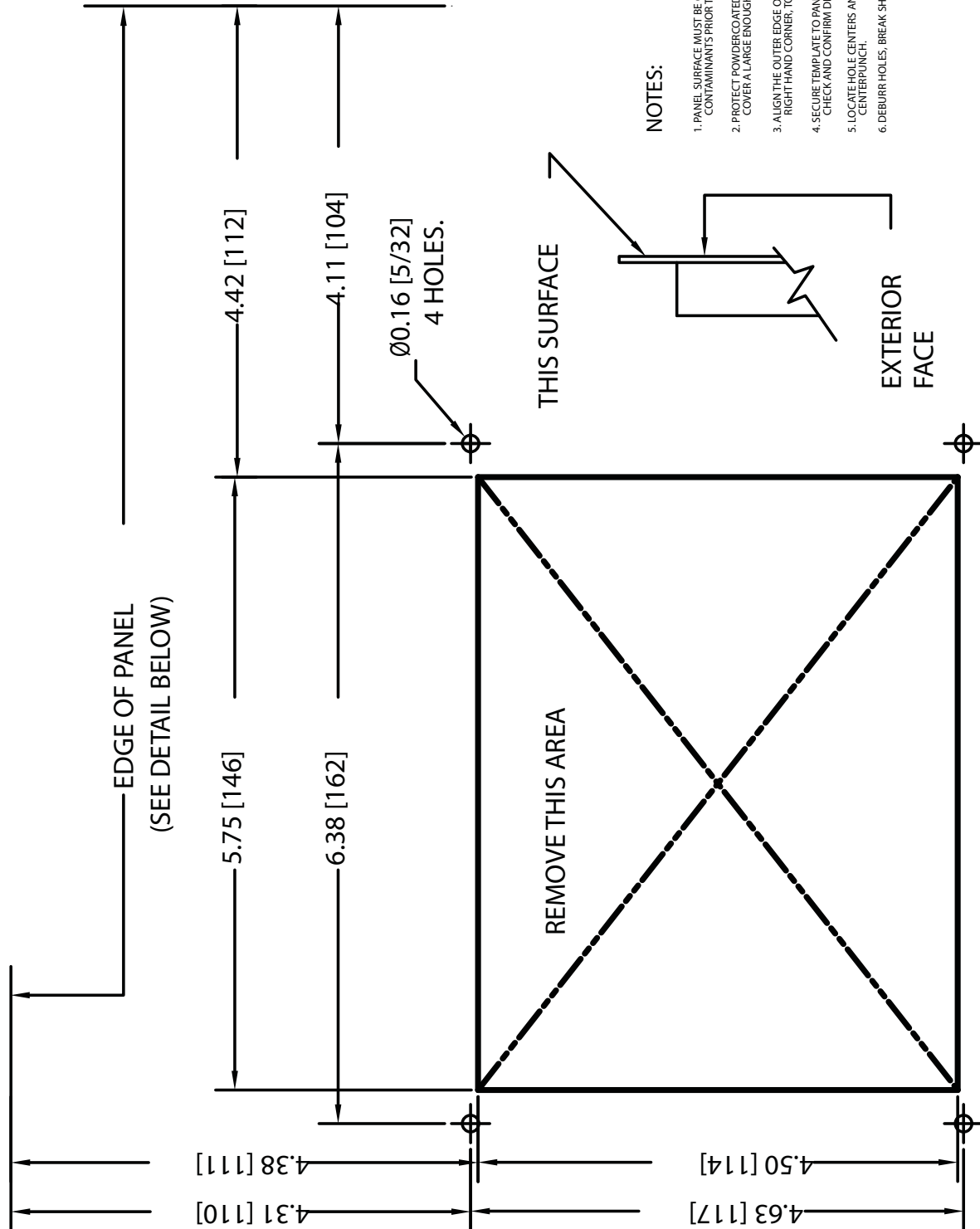


NOTES:

1. WITH THE INTERIOR (SOUND FOAM) SIDE FACING YOU, ALIGN THE OUTSIDE EDGES OF THE PANEL TO THE TOP AND LH SIDE OF THE STIFFENER FRAME.
2. SECURE TEMPLATE TO PANEL SURFACE WITH MASKING TAPE. CHECK AND CONFIRM DIMENSIONS NOTED ON DWG.
3. USING A BOX CUTTER WITH FRESH BLADE, MAKE CUT ALONG THE INSIDE EDGE OF STRAIGHT EDGE TO GUIDE BLADE THROUGH THE FOAM.
4. MAKE INITIAL CUT SHALLOW DOWN TO THE FOAM BARRIER. WHEN ALL FOUR EDGES ARE SEPARATED, APPLY ADDITIONAL DOWN PRESSURE TO CUT THROUGH PVC BARRIER LAYER.
5. REMOVE FOAM. SOME AREA CLEAN UP WILL BE REQUIRED FOLLOWING STEP 2. DO NOT USE M.E.K. OR SOLVENT TO CLEAN RESIDUE. FOAM GLUE (PART OF THE BARRIER) WILL BE REMOVED. USE A GASKET SCAPER TOOL TO REMOVE RESIDUE. CLEAN UNTIL RESIDUE IS MINIMAL AND ALLOWS CONTROL PANEL TO SEAT.

DYNAGEN PANEL INSTALLATION: STEP 2

M844L / 844 Sound Shield,
RH (Service) Side Aft Panel.



NOTES:

1. PANEL SURFACE MUST BE CLEAN AND FREE OF OILS AND CONTAMINANTS PRIOR TO ANY MODIFICATION WORK.
2. PROTECT POWDERCOATED SURFACE WITH 2" WIDE MASKING TAPE. COVER A LARGE ENOUGH AREA TO PERFORM TASK.
3. ALIGN THE OUTER EDGE OF THIS DRAWING WITH UPPER RIGHT HAND CORNER, TOP & RH SIDE EDGES OF SHIELD PANEL.
4. SECURE TEMPLATE TO PANEL SURFACE WITH MASKING TAPE. CHECK AND CONFIRM DIMENSIONS NOTED ON DWG.
5. LOCATE HOLE CENTERS AND CUTOUT CORNERS USING CENTERPUNCH.
6. DEBURR HOLES; BREAK SHARP EDGES.

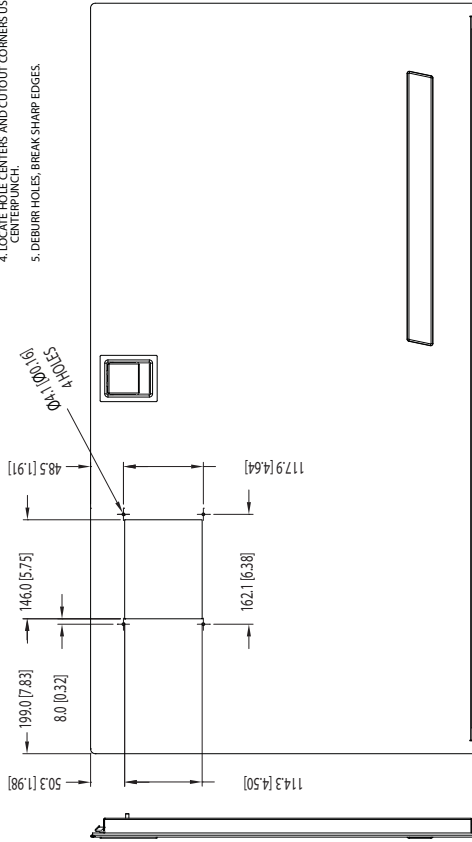
B-9974

WAVENET INSTALLATION TO SOUND SHIELD

M844W3 / LW3 Sound Shield

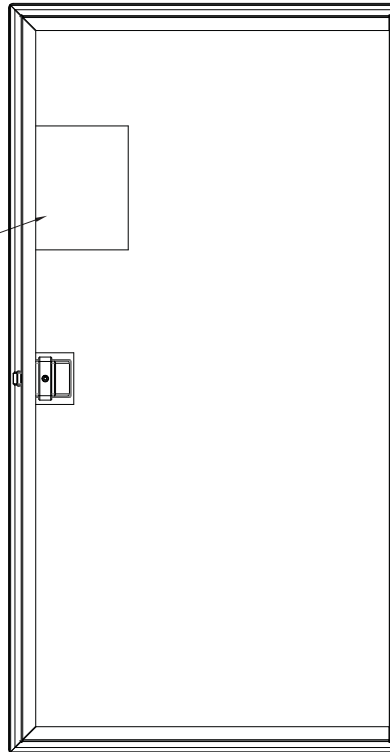
STEP 2.

1. PANEL SURFACE MUST BE CLEAN AND FREE OF OILS AND CONTAMINANTS PRIOR TO ANY MODIFICATION WORK.
2. PROTECT POWDERCOATED SURFACE WITH 2" WIDE MASKING TAPE. COVER A LARGE ENOUGH AREA TO PERFORM TASK.
3. LAYOUT AREA TO BE CUTOUT USING DIMENSIONS AS SHOWN. DIMENSIONS ARE TAKEN FROM THE OUTER PANEL EDGE.
4. LOCATE HOLE CENTERS AND CUTOUT CORNERS USING CENTERPUNCH.
5. DEBURR HOLES. BREAK SHARP EDGES.



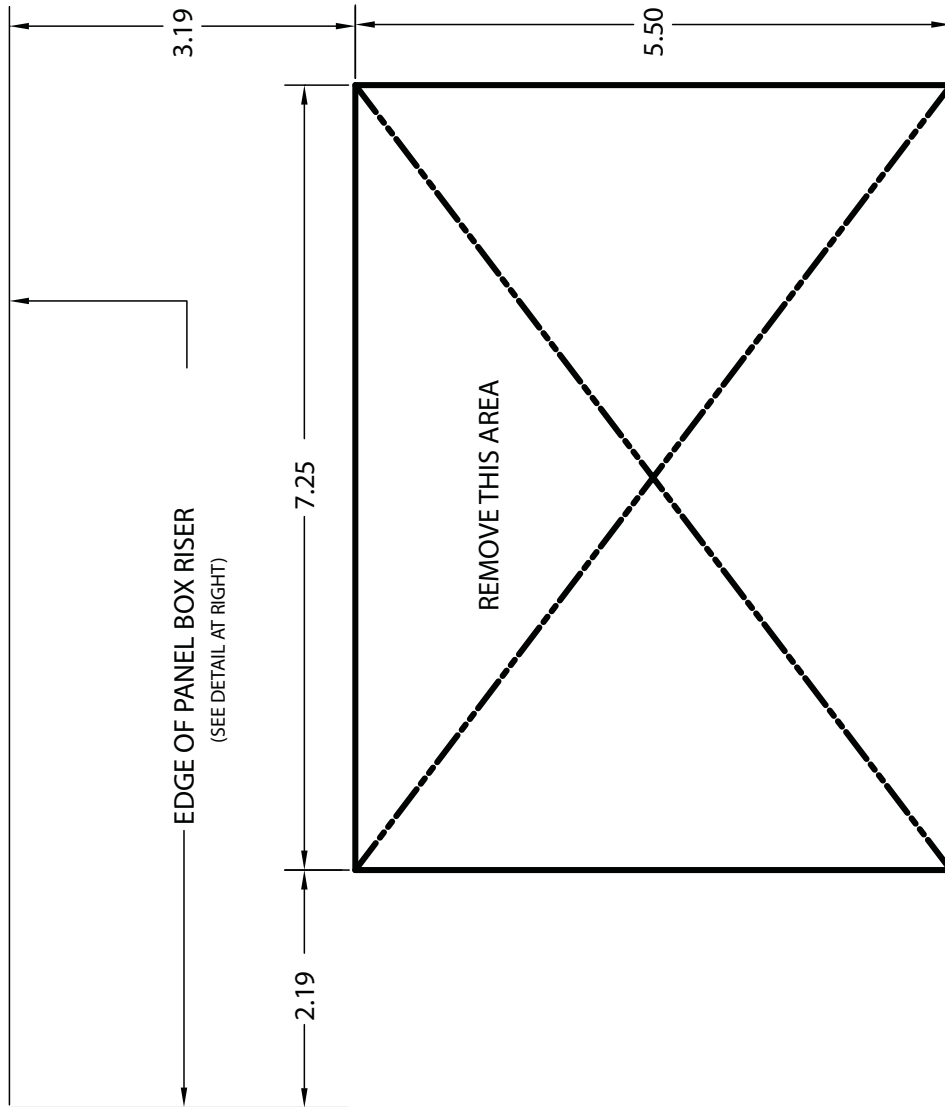
STEP 1.

REMOVE FILLER PIECE.



WAVENET PANEL INSTALLATION STEP 1

M864W3 / M944T Sound Shield

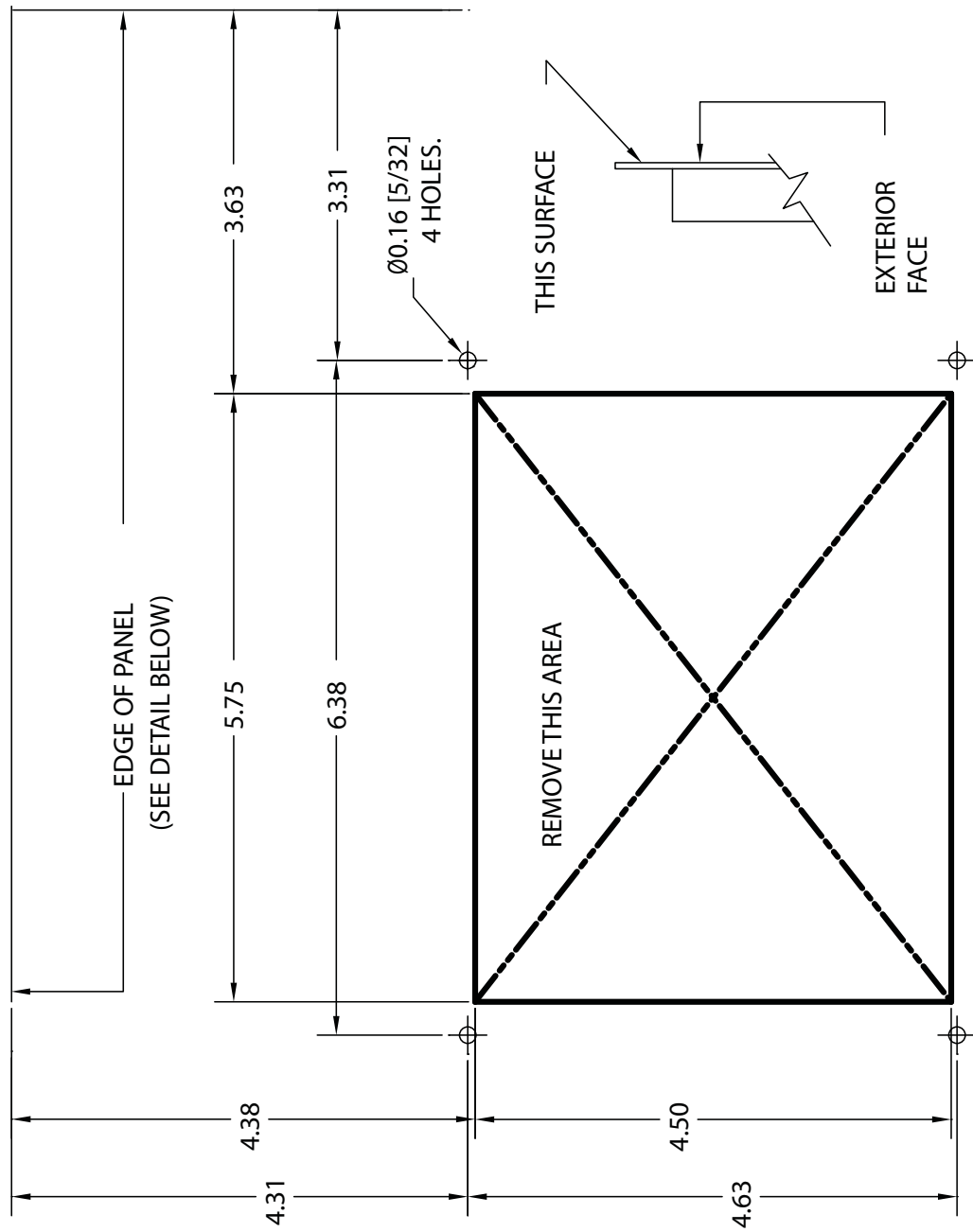


NOTES:

1. WITH THE INTERIOR (FOAM) SIDE FACING YOU, ALIGN THE OUTER EDGE OF THIS DRAWING TO THE CORNER, TOP AND LH SIDE EDGES OF THE PANEL BOX RISER.
2. SECURE TEMPLATE TO PANEL SURFACE WITH MASKING TAPE. CHECK AND CONFIRM DIMENSIONS NOTED ON DWG.
3. USING A BOX CUTTER WITH FRESH BLADE, MAKE CUT FOLLOWING LINES. USE OF STRAIGHT EDGE TO GUIDE BLADE IS RECOMMENDED.
4. MAKE INITIAL CUT SHALLOW, DOWN TO THE FOAM BARRIER.
5. WHEN ALL FOUR EDGES ARE DEFINED, APPLY ADDITIONAL DOWN PRESSURE TO CUT THROUGH PVC BARRIER LAYER.
6. REMOVE FOAM. SOME AREA CLEAN UP WILL BE REQUIRED FOLLOWING STEP 2. DO NOT USE M.E.K. OR SOLVENT TO CLEAN RESIDUE FOAM/GLUE REMAINING. REMAINING RESIDUE MAY BE REMOVED USING A GENTLE CLEANING AGENT SUCH AS M.E.K. GASKET SCRAPER TOOL IS RECOMMENDED. CLEAN UNTIL RESIDUE IS MINIMAL, AND ALLOWS

WAVENET PANEL INSTALLATION: STEP 2

M864W3 / M944T Sound Shield



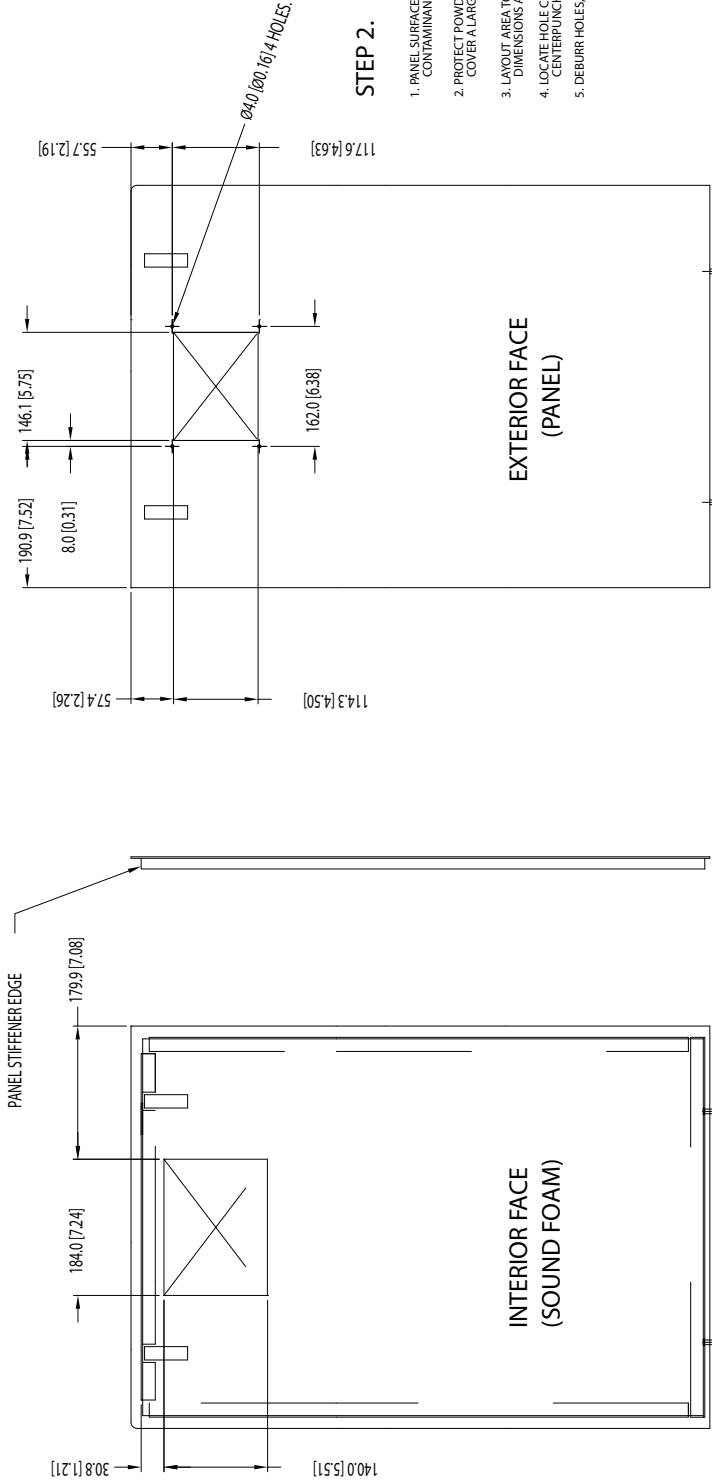
NOTES:

1. PANEL SURFACE MUST BE CLEAN AND FREE OF OILS AND CONTAMINANTS PRIOR TO ANY MODIFICATION WORK.
2. PROTECT POWDERCOATED SURFACE WITH 2" WIDE MASKING TAPE. COVER A LARGE ENOUGH AREA TO PERFORM TASK.
3. ALIGN THE OUTER EDGE OF THIS DRAWING WITH UPPER RIGHT HAND CORNER, TOP & RH SIDE EDGES OF SHIELD PANEL. CHECK AND CONFIRM DIMENSIONS NOTED ON DWG.
4. SECURE TEMP TAPE TO PANEL SURFACE WITH MASKING TAPE.
5. LOCATE HOLE CENTERS AND CUTOUT CORNERS USING CENTERPUNCH.
6. DEBURR HOLES; BREAK SHARP EDGES.

B-9729A

WAVENET INSTALLATION TO SOUND SHIELD

M944W3 Sound Shield



STEP 2.

1. PANEL SURFACE MUST BE CLEAN AND FREE OF OILS AND CONTAMINANTS PRIOR TO ANY MODIFICATION WORK.
2. PROTECT POWDERCOATED SURFACE WITH 2" WIDE MASKING TAPE. COVER A LARGE ENOUGH AREA TO PERFORM TASK.
3. LAYOUT AREA TO BE CUTOUT USING DIMENSIONS AS SHOWN. DIMENSIONS ARE TAKEN FROM THE OUTER PANEL EDGE.
4. LOCATE HOLE CENTERS AND CUTOUT CORNERS USING CENTERPUNCH.
5. DEBURR HOLES. BREAK SHARP EDGES.

STEP 1.

1. WITH THE INTERIOR (SOUND FOAM) SIDE FACING YOU, LAY OUT THE AREA TO BE REMOVED AS SHOWN WITH DIMENSIONS. THE DIMENSIONS ARE TAKEN FROM THE EDGE OF THE PANEL STIFFENER.
2. USING A BOX CUTTER WITH FRESH BLADE, MAKE CUT FOLLOWING LINES. USE OF STRAIGHT EDGE TO GUIDE BLADE IS RECOMMENDED.
4. MAKE INITIAL CUT SHALLOW, DOWN TO THE FOAM BARRIER.
5. WHEN ALL FOUR EDGES ARE DEFINED, APPLY ADDITIONAL DOWN PRESSURE TO CUT THROUGH PVC BARRIER LAYER.
6. REMOVE FOAM. SOME AREA CLEAN UP WILL BE REQUIRED FOLLOWING STEP 2. DO NOT USE M.E.K. OR SOLVENT TO CLEAN RESIDUE FOAM/GLUE (MAY CONTAMINATE REMAINING GLUED AREAS). GENTLE SCRAPPING ACTION OF SAFETY BLADE OR GASKET SCRAPER TOOL IS RECOMMENDED. CLEAN UNTIL RESIDUE IS MINIMAL, AND ALLOWS CONTROL PANEL TO SEAT.

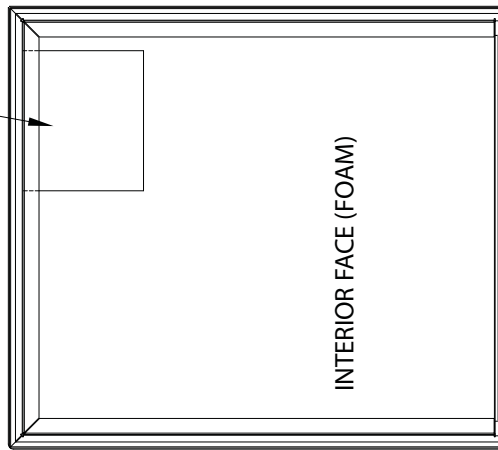
B-10058

WAVENET INSTALLATION TO SOUND SHIELD

M944W3 Sound Shield

STEP 1.

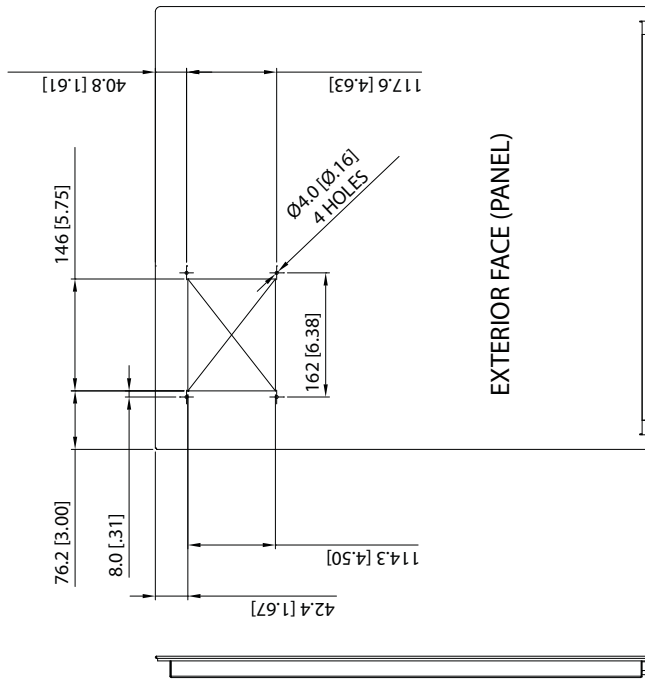
REMOVE FILLER PIECE.



INTERIOR FACE (FOAM)

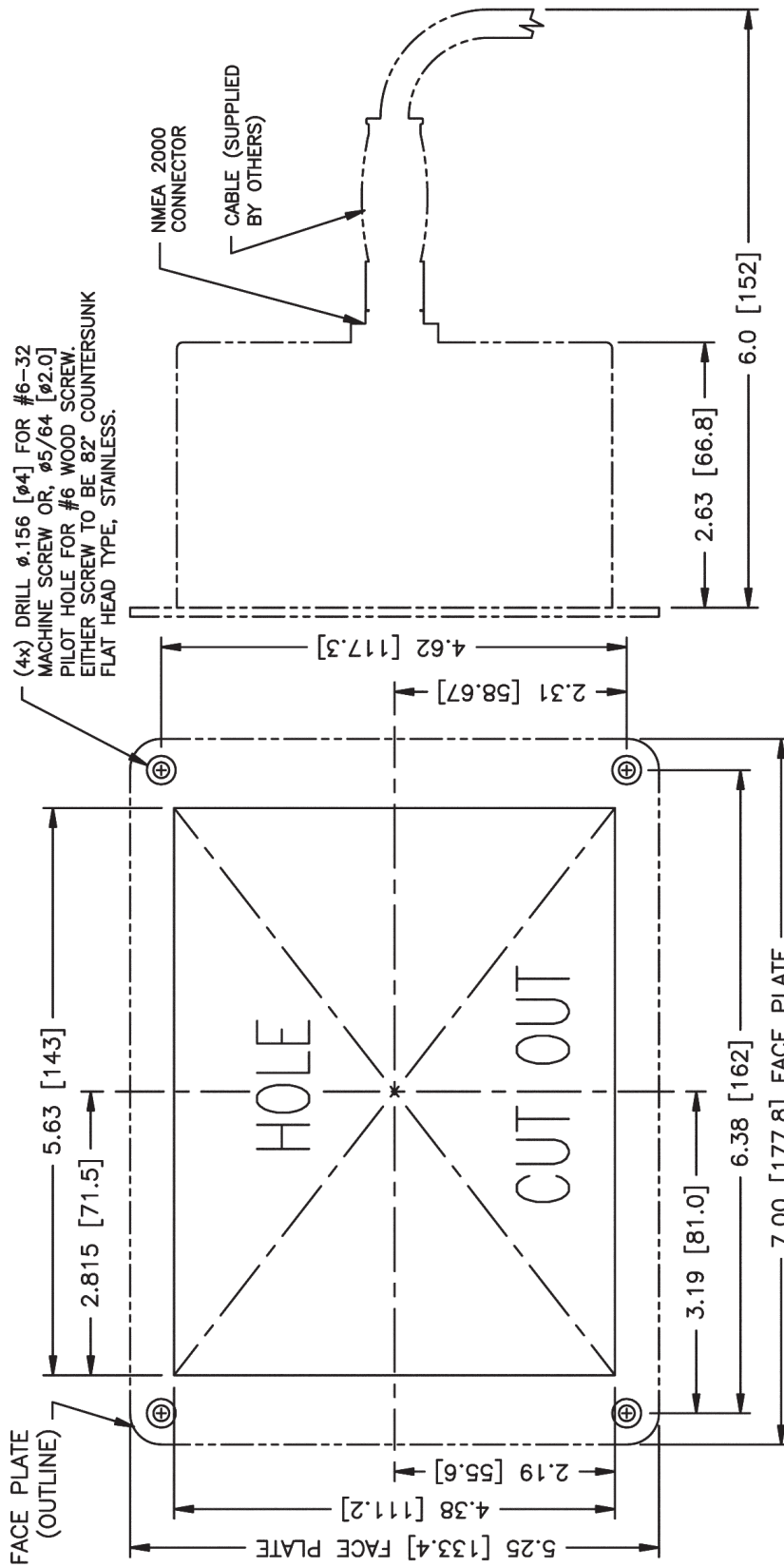
STEP 2.

1. PANEL SURFACE MUST BE CLEAN AND FREE OF OILS AND CONTAMINANTS PRIOR TO ANY MODIFICATION WORK.
2. PROTECT POWDERCOATED SURFACE WITH 2" WIDE MASKING TAPE. COVER A LARGE ENOUGH AREA TO PERFORM TASK.
3. LAYOUT AREA TO BE CUTOUT USING DIMENSIONS AS SHOWN. DIMENSIONS ARE TAKEN FROM THE OUTER PANEL EDGE.
4. LOCATE HOLE CENTERS AND CUTOUT CORNERS USING CENTERPUNCH.
5. DEBURR HOLES, BREAK SHARP EDGES.



EXTERIOR FACE (PANEL)

WAVENET REMOTE PANEL INSTALLATION DIMENSIONS



- NOTES:
- LAYOUT TO DIMENSIONS AS SHOWN, DO NOT ATTEMPT TO USE THIS DRAWING AS A 1:1 TEMPLATE.
 - THIS UNIT REQUIRES A MIN OF 6" [152.4] OF DEPTH TO CLEAR MODULE COVER AND NMEA 2000 DROP CABLE.



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