

ENGINE BLOCK

- Six cylinder, four cycle, in-line, liquid cooled, overhead valve, marine diesels based on heavy-duty industrial engine blocks.
- Balanced, forged crankshaft with induction hardened journals and rolled fillets for long life.
- Replaceable, wet cylinder liners for long life and low rebuild costs.
- Bimetallic valves with chrome stems and rotators.
- Replaceable valve seats and guides.
- Three ring aluminum alloy pistons with Ni-Resist insert for the top ring. Keystone piston ring reduces carbon buildup under light loads.
- Torsional crankshaft dampers help ensure smooth operation.
- A single poly-vee drive belt powers the alternator and jacket-water pump.

FUEL SYSTEM

- High pressure common rail fuel injection for smooth, clean delivery.
- Direct fuel injection systems
- Ring clamp fuel filters with air bleed and drain.
- Electric fuel pump integrated into primary fuel filter. Computer controlled priming for ease of operation.

LUBRICATION SYSTEM

- Positive displacement gear-type oil pump.
- Full flow, spin-on oil filter.
- Jacket-water, plate-type, full flow oil cooler reduces heat and prevents lube oil breakdown.
- Large capacity oil pan.
- A closed loop crankcase vent traps oil vapor to keep the engine room clean.

AIR SYSTEM

- Dry air filter silences intake noise.
- Turbocharger with jacket water cooled turbine housing for safety.
- Jacket water aftercooler provides optimized combustion and output.

COOLING SYSTEM

- Keel cooled with heat exchanger option.
- Gear driven sea water pump with flexible impeller made of bronze and stainless steel.
- Cast iron expansion tank with brass filler neck.
- Two thermostats for quick warm-ups and safety.
- Cast-iron exhaust manifold for reliable temperature control.

ESP AND DC ELECTRICAL SYSTEM

- Negative ground, 12 volt DC system has circuit breaker, starter motor and alternator with regulator. Toggle switches, for on off control and starting are standard.
- Optional S-3C remote control panel with engine hour meter, coolant temperature gauge, oil pressure gauge, DC voltage meter, start-stop and shutdown bypass switches. Additional optional panels help you specify the amount and type of information delivered.
- Low oil pressure and high coolant temperature safety shutdown system.

AC GENERATOR

- Direct coupled, single bearing, 12 lead, reconnectable AC generator. Maintenance free brushless design.
- All NL generators meet or exceed class society standards with Class "H" insulation, accessible diodes, oversized ball bearings, marine grade shafts and conservative 90°/50° heat rise ratings.
- Engines and generators are torsionally matched for long life.
- Automatic voltage regulator; ±0.5% regulation over the entire range from no load to full load.
- Configured for isochronous operation with integral electronic governor control supplied by ECU. Frequency droop available upon request.

SPECIAL EQUIPMENT

- US EPA Tier III compliant.
- Welded steel base frame
- Belt guard
- Center bonded vibration isolation mounts
- Sparkling white IMRON® polyurethane paint
- Operator's and parts manuals

AC Output *

60 Hz, 1800 RPM kW	150 kW
50 Hz, 1500 RPM kW	125 kW
Voltage regulation	1.5%
Frequency droop control	Isochronous, 0%
Phase and power factor	Three phase 0.8 power factor std.
Generator full load temperature rise	90°C temperature rise at 50°C ambient

Lugger Diesel Engine Data

Inline cylinders/aspiration/operating cycle	I-6 / Turbo & Aftercooled / 6	
Displacement - cid (liter)	414 (6.8)	
Bore/stroke - inches (mm)	4.19/5 (106/127)	
Fuel injection pump type and control	Electronic (HPCR)	
Cooling System (Heat exchanger cooled)	60 Hz	50 Hz
Heat rejection to jacket water - BTU min	10,473	8,498
Freshwater pump capacity - gpm (lpm)	51.2 (194)	42.4 (161)
Approximate cooling capacity - gal (ltr)	8.8 (33.5)	8.8 (33.5)
Seawater Pump Flow - gpm(lpm)	46 (173)	33 (124.9)
Max seawater pump suction head lift - ft (m)	9.8 (3)	9.8 (3)
Sea water pump inlet hose ID - in (mm)	2.0 (51)	2.0 (51)
Min. seawater inlet/discharge thru-hull - in (mm)	2.0 (51)	2.0 (51)

DC Electrical (12V standard, 24V optional)

DC starting voltage - standard (optional)	12 (24)
Min battery capacity - 12V CCA (24V CCA)	925 (625)
Starter rolling amps @ 0°C - 12VDC (24VDC)	920 (600)
12 Volt battery cable size up to 10 ft (3m)	000

Air

	60 Hz	50 Hz
Air consumption - cfm (m ³ /m)	547 (15.5)	353 (10.0)
Approx heat radiated to air - BTU/min	2,040	1,700
Generator cooling air flow 1 & 3 Ø - cfm (m ³ /m)	1,100 (31)	915 (26)
Exhaust gas volume - cfm (m ³ /m)	1,123 (32)	828 (23)
Exhaust gas temp - F° (C°)	703 (373)	849 (454)
Max. exhaust back pressure - inch H ₂ O (mm H ₂ O)	30 (762)	30 (762)
Wet exhaust elbow OD- in (mm)	5 (127)	5 (127)
Dry exhaust elbow in (mm)	4 (102)	4 (102)

Fuel

Fuel injection pump type and control	High Pressure Common Rail	
Min suction - in (mm)	0.31 (8)	
Min return line - in (mm)	0.31 (8)	
Max fuel transfer pump suction lift - ft (m)	7.9 (2.4)	
Max fuel flow to transfer pump - gph	42.8	
Specific fuel consumption max load 60 hz - lbs/hp-hr	0.388	
Specific fuel consumption max load 50 hz - lbs/hp-hr	0.363	
Approx. fuel rate at 60 Hz full load - gph (lph)	12.2 (46.1)	

Max Engine Operating Angle

Continuous (with separate expansion tank)	25
Intermittent (2 minutes)	35

Dimensions and Weight[^]

	Keel Cooled	Heat Exchanger
Length - inches (mm)	84.4 (2144)	85.6 (2175)
Width - inches (mm)	33.1 (840)	35.2 (896)
Height - inches (mm)	45.7 (1161)	44.4 (1127)
Weight - pounds (kilograms)	3300 (1497)	3607 (1636)

*. Prime kW ratings for 3 Ø at 0.8 power factor. Consult factory for deration factors.

** Based on prime kW rating at 1800 and 1500 RPM. Fuel rate may vary depending on operating conditions.

[^] Dimensions provided for information only. Do not use for installation. Contact factory for installation drawings and info.

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Information and dimensions subject to change without notice.

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