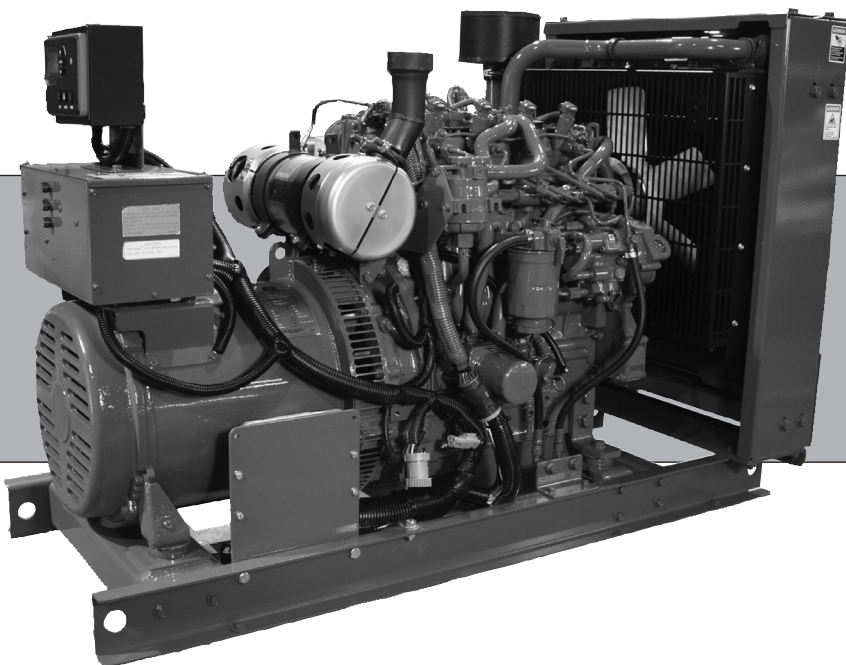




# OPERATOR'S MANUAL

## ONL844T4E

For Model: NL844T4E



**NORTHERN LIGHTS**

[www.northern-lights.com](http://www.northern-lights.com)

**ULTRA LOW  
SULFUR FUEL  
ONLY**

RE529956

As of January 2011, U.S. EPA regulations require the application of a permanently applied label near the fuel tank fill port for diesel driven equipment. This label is to state:

**ULTRA LOW SULFUR FUEL ONLY**

Northern Lights is providing this label for application to the fuel inlet of the fuel supply tank for each engine or generator set. This is to be applied by the installer of the engine or gen set, or by the manufacturer of the equipment that the engine or gen set is installed in. The location of the label must be in clear site of personnel that refill the supply tank.



— CALIFORNIA —  
Proposition 65 Warning:

**Breathing Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.**

- \* Always start and operate the engine in a well-ventilated area.
- \* If in an enclosed area, vent the exhaust to the outside.
- \* Do not modify or tamper with the exhaust system.
- \* Do not idle the engine except as necessary.

**For more information, go to [www.P65warnings.ca.gov/diesel](http://www.P65warnings.ca.gov/diesel).**

**Northern Lights**

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PART NO.: ONL844T4E 7/21



# OPERATOR'S MANUAL

## for Model NL844T4E

Read this operator's manual thoroughly before starting to operate your equipment.  
This manual contains information you will need to run and service your new unit.

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## Introduction

The servicing of industrial generator sets presents unique challenges. Generators cannot be compared to the servicing of automobiles, trucks, or even farm equipment. In many cases, these generators are installed far from a repair facility. Generators are heavily taxed and used for critical installations; therefore, maintenance schedules must be adhered to strictly.

Failures often begin with minor problems that are overlooked and become amplified when not corrected during routine maintenance.

This manual will help you maintain your unit properly. Consult the factory or technical manual for more comprehensive information on repair or rebuild.

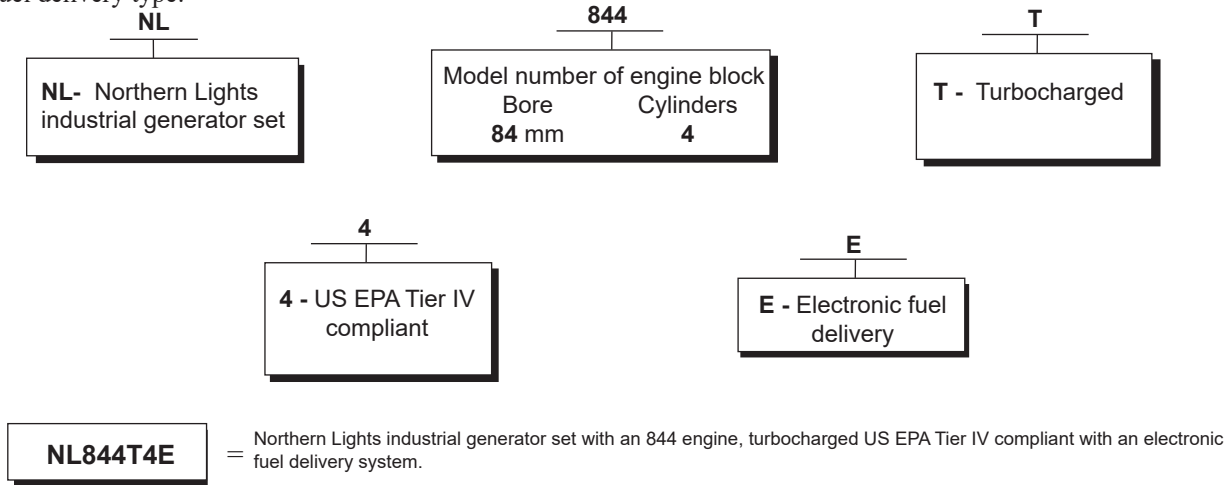
## Unit Identification

This manual covers the operating instructions for:

- **NL844T4E** industrial generator sets.

## Model Numbers

NLI Model numbers provide information about the unit's application, block model, aspiration, emission compliance level and fuel delivery type:



## Serial Numbers



Your set has three serial numbers: ① an engine number stamped on a plate attached to the valve cover, ② a generator end serial number, and ③ a generator set serial number.

**NOTE:** Always use the generator set serial number when ordering parts or in correspondence. The generator set serial number plate is found on the service side of the generator and resembles the drawing in Figure 1.

*Figure 1: Generator set serial number plate.*

## Warranty

A warranty registration certificate is supplied with your set. It entitles the original purchaser of our equipment to a warranty covering material or assembly faults. The extent of coverage is described in the Limited Warranty Statement. We recommend that you study the statement carefully.

**NOTE:** If the warranty is to apply, the servicing instructions outlined in this manual must be followed. If further information is needed, please contact an authorized dealer or the factory.

## Safety Rules

**NOTICE:** Northern Lights generator sets and /or any other diesel powered equipment provided by NLI is not provided with spark arresting or explosion proof components, and therefore is not to be installed in the presence of combustible gasses having a flash point of 43.3 Degrees C (110 Degrees F) or lower, such as Gasoline, Propane, Natural Gas or other similar fuel sources.



**NOTICE:** Accident reports show that careless use of engines causes a high percentage of accidents. You can avoid accidents by observing these safety rules. Study these rules carefully and enforce them on the job.

### IMPORTANT SAFETY INSTRUCTIONS.




Electromagnetic equipment, including generator sets and their accessories, can cause bodily harm and life threatening injuries when improperly installed, operated or maintained. To prevent accidents be aware of potential dangers and act safely.



READ AND FOLLOW ALL SAFETY INSTRUCTIONS IN THIS MANUAL, PRIOR TO THE INSTALLATION OF ANY GENERATOR SET OR ACCESSORY. KEEP THESE INSTRUCTIONS FOR FUTURE REFERENCE.

### Recognize Safety Symbols and Instructions

In addition to the information found in this section, this operator's manual uses three different signal words to outline potential dangers of a specific nature.

 <b>DANGER</b>	DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.
 <b>WARNING</b>	WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.
 <b>CAUTION</b>	CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

### Follow All Safety Instructions

Carefully read and understand all safety messages in this manual and on your machine's safety signs. Keep signs in good and clean condition. Replace missing or damaged signs. Be sure new equipment components and



repair parts include the current safety signs. For replacement signs, proper placement of safety signs or clarification on any safety issue, consult your Northern Lights dealer or the factory. There can be additional safety information contained on parts and components from outside suppliers that is not reproduced in this manual. Consult the suppliers for additional safety information.

Learn how to operate the machine and how to use the controls properly. Only trained personnel should operate machines, or work on or around them.

Keep you machine in proper working condition. UNAUTHORIZED MODIFICATIONS TO THE MACHINERY MAY IMPAIR ITS FUNCTION AND SAFETY PARAMETERS.

### Prevent Bypass and Accidental Starting

 **WARNING**



Do not start engine by shorting across start terminal. Engine will start if normal circuitry is bypassed, creating a hazard by runaway machinery.

Start engine only from operator's station.

## Safety Rules (Continued)

### Handle Fuel Safely - Avoid Flames

#### ! WARNING

Diesel is highly flammable and should be treated with care at all times. Do not refuel while smoking or when near sparks or open flame.

**ALWAYS STOP ENGINE BEFORE FUELING MACHINE.** Always fill portable fuel tank outdoors. Never fuel a hot engine. Prevent accidental discharge of starting fluids by storing all cans in a cool, safe place, away from sparks or open flame. Store with cap securely on container. Never incinerate or puncture a fuel container.



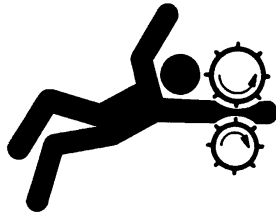
Prevent fires by keeping machine clean of accumulated trash, grease and debris. Always clean any spilled fuel as swiftly as possible. Do not store oily rags, which can ignite and burn spontaneously.

Be prepared if a fire starts. Keep a first aid kit and fire extinguisher handy. Keep emergency contact numbers for fire department, doctors, ambulance and hospital near the telephone.

### Service Machines Safely

#### ! DANGER

Do not wear a necktie, scarf, necklace, rings or other jewelry, or any loose clothing when working near moving parts. Tie long hair behind your head. If any of these items get caught in moving machinery, severe injury or death could result.



Check for any loose electrical connections or faulty wiring.

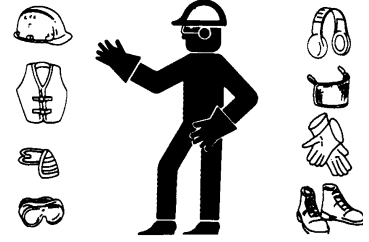
Look completely around engine to make sure that everything is clear before starting.

### Wear Protective Clothing

#### ! WARNING

To prevent catching anything in moving machinery, always wear close fitting clothes and safety equipment appropriate to the job.

Prolonged exposure to loud noise can cause hearing loss or impairment. Wear suitable authorized hearing protection, such as earmuffs or plugs to protect against loud noises.



Operating equipment requires the full attention of the operator. Do not use radio or music headphones while operating machinery.

### Practice Safe Maintenance

#### ! CAUTION

Understand all service procedures before starting work.

Keep area clean and dry. Never lubricate, service, or adjust machine while it is in operation.



Keep hands, feet and clothing away from power-driven equipment. When shutting down an engine, disengage all power and operator controls. Allow the engine to cool completely before beginning any service work.

*Securely support any machinery elements that must be raised for service work with support or lifting machinery specifically intended for that purpose.*

Keep all parts in good conditions and properly installed. Fix damage immediately. Replace any worn or broken parts. Remove any build up of grease, oil or debris.

Disconnect battery ground cable (-) before making any adjustments or service work.

## Safety Rules (Continued)

### Stay Clear of Rotating Drivelines

#### DANGER

Entanglement in rotating drivelines can cause serious injury or death. Keep shields in place at all times. Make sure that rotating shields turn freely in pace with the drivelines.

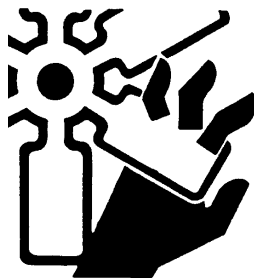


Do not wear loose fitting equipment around rotating drivelines. Stop the engine and make sure that all moving parts have stopped before making any adjustments, connections, or performing any other type of service to the engine or other driven equipment.

### Install all Safety Guards

#### WARNING

Direct contact with rotating fans, belts, pulley and drives can cause serious injury.



Keep all guards in place at all times during engine operation.

Wear close-fitting clothes. Stop the engine and be sure all fans, belts, pulleys and drives are stopped before making adjustments, connections, or cleaning near fans and their components.

Do not allow anything on your person to dangle into or come in contact with a moving fan, belt, pulley or drive. Fans can act as vacuums and pull materials up from below, so avoid that area as well while in service.

### Safe Battery Handling

#### WARNING

#### Prevent Battery Explosions

Battery gas is highly flammable. Battery explosions can cause severe injury or death. To help prevent battery explosions, keep sparks, lighted matches and open flame away from the top of battery. When checking battery electrolyte level, use a flashlight.

Never check battery charge by contacting the posts with a metal object. Use a volt-meter or hydrometer.



Frozen batteries may explode if charged. Never charge a battery that has not been allowed to warm to at least 16°C (60°F).

Always remove grounded (-) battery clamp first and replace ground clamp last.

Sulfuric acid in battery electrolyte is poisonous and strong enough to burn skin, eat holes into clothing and other materials, and cause blindness if splashed into eyes.

#### To Avoid Hazards:

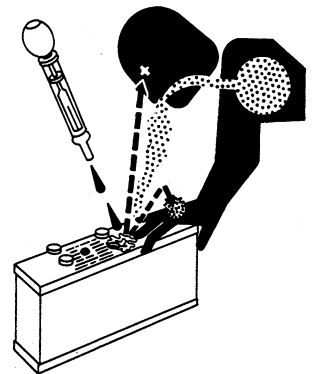
- Fill batteries only in well-ventilated areas.
- Wear appropriate eye protection and rubber gloves.
- Never use air pressure to clean batteries.
- Wear appropriate ventilation equipment to avoid inhaling fumes when adding electrolyte.
- Do not spill or drip electrolyte.
- Use correct jump-start procedure if required.

#### If acid is spilled on skin or in eyes:

1. Flush skin with water.
2. Apply baking soda or lime to help neutralize acid.
3. Flush eyes with water for 15-30 minutes.
4. Get medical attention immediately.

#### If acid is swallowed:

1. DO NOT induce vomiting.
2. Drink large amounts of water or milk, without exceeding 2 liters (2 quarts)
3. Get medical attention immediately



#### WARNING

Battery posts, terminals, and related accessories can contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

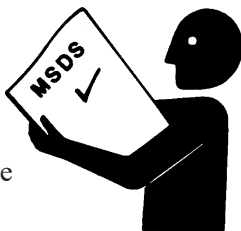


## Safety Rules (Continued)

### Handle Chemical Products Safely

#### ! WARNING

Direct exposure to hazardous chemicals can cause serious injury. Among the potentially hazardous chemicals that may be used with Northern Lights products are lubricants, coolants, paints and adhesives.



All potentially hazardous chemicals come with a Material Data Safety Sheet (MSDS). The MSDS provides specific details on chemical products, including physical hazards, safety procedures and emergency response techniques.

Read and understand the MSDS for each chemical before you start any job that includes it. Follow the procedures and use appropriate equipment exactly as recommended.

Contact your Northern Lights dealer or Northern Lights factory for MSDS's used on Northern Lights products.

### Work in Well Ventilated Areas

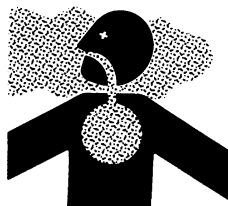
#### ! CAUTION

Exhaust fumes from engines contain carbon monoxide and can cause sickness or death. Work in well ventilated areas to avoid prolonged exposure to engine fumes. If it is necessary to run an engine in an enclosed area, route the exhaust fumes out of the area with an approved, leak proof exhaust pipe extension.

### Remove Paint Before Welding or Heating

#### ! WARNING

Hazardous fumes can be generated when paint is heated by welding, soldering or using a torch. To avoid potentially toxic fumes and dust, remove paint before heating.



- Remove paint a minimum of 100 mm (4 in.) from the area that will be affected by heat.
- If paint cannot be removed, wear an approved respirator.
- If you sand or grind paint, use an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers from the area.
- Allow at least 15 minutes for fumes to disperse before welding or heating.

Do not use a chlorinated solvent in an area where welding will occur. Work only in areas that are well ventilated. Dispose of paint and solvent properly.

### Service Cooling System Safely

#### ! WARNING

Opening a pressurized cooling system can release explosive fluids and causing serious burns. Before opening any pressurized cooling system, make sure the engine has been shut off. Do not remove a filler cap unless it is cool enough to comfortably grip with bare hands. Slowly loosen cap to relieve pressure before opening fully.



### Avoid High Pressure Fluids

#### ! WARNING

Relieve pressure prior to disconnecting pressurized lines. Escaping fluid under pressure can penetrate the skin causing serious injury. Always relieve pressure before disconnecting hydraulic or other pressurized lines. Tighten all connections firmly before re-applying pressure.



If searching for leaks, use a piece of cardboard. Always protect your hands and other body parts from high-pressure fluids.

If an accident occurs, see a doctor immediately. Any high pressure spray injected into the skin must be removed within a few hours to prevent the risk of gangrene or other infection.

### Avoid Heating Near Pressurized Fluid Lines

#### ! WARNING

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns and bodily injury. Pressurized lines can rupture when heat goes beyond the immediate flame area. Do not weld, solder or use a torch or open flame near pressurized lines or other flammable fluids.






## Safety Rules (Continued)

### Do Not Open High-Pressure Fuel System

#### **DANGER**

 Many Northern Lights engines use high-pressure fuel injection. High-pressure fluid remaining in fuel lines can cause serious injury. Do not disconnect or attempt any repair of fuel lines, sensors, or other components between the high-pressure fuel pump and nozzles on engines with high pressure fuel systems.

**ONLY AUTHORIZED TECHNICIANS CAN PERFORM REPAIRS ON AN HIGH PRESSURE FUEL INJECTION SYSTEMS.**

### Avoid Hot Exhaust

#### **WARNING**

Avoid exposure to and physical contact with hot exhaust gases. Exhaust parts and streams can reach high temperatures during operation, leading to burns or other serious injury.

Cleaning exhaust filters can also lead to exposure to hot exhaust gas and the injury risk associated with it. Avoid exposure to and physical contact with hot exhaust gases when cleaning exhaust filters.

During auto or manual/stationary exhaust filter cleaning operations, the engine will run at elevated temperatures for an extended period of time. Exhaust parts and streams can reach high temperatures during operation, leading to burns or other serious injury.

### Avoid Harmful Asbestos Dust

#### **WARNING**

Inhaling asbestos fibers may cause lung cancer. Avoid breathing any dust that may be generated when handling components containing asbestos fibers, including some gaskets.

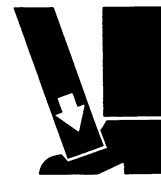
The asbestos used in these components is usually found in a resin or otherwise sealed. Normal handling of these components is not dangerous, as long as airborne dust containing asbestos is not generated.

Avoid creating dust. Never use compressed air for cleaning. Avoid brushing or grinding materials containing asbestos. When servicing, wear an approved respirator. A special vacuum cleaner is recommended to clean asbestos. If this vacuum is not available, apply a mist of oil or water on the material containing asbestos. Keep all bystanders away from any area where asbestos dust may be generated.

### Use Proper Lifting Equipment and Techniques

#### **WARNING**

Lifting heavy components incorrectly can cause severe injury or damage to machinery. Avoid unbalanced loads. Do not use lifting eyes. Lift the generator set using lifting bars inserted through the lifting holes on the skid. Follow all recommended removal and installation procedures in this and associated Northern Lights manuals.



### Use Proper Tools

#### **CAUTION**

Makeshift tools and procedures can create safety hazards. Always use appropriate tools for the job.

Use power tools only to loosen threaded parts and fasteners. For loosening and tightening hardware, always use the correct sized tools.

Do not use US measurement tools on metric fasteners, or vice versa. Use only service parts that meet Northern Lights specifications.

### Dispose of Waste Properly

#### **CAUTION**

Disposing of waste improperly can threaten the environment and lead to unsafe working conditions. Potentially harmful waste used in Northern Lights equipment can include oil, fuel, coolant, filters and batteries.

Use leakproof containers to drain fluid. Do not use food or beverage containers that may mislead someone into drinking from them.

Do not pour waste onto the ground, down a drain or into any water source.



## Lock Out / Tag Out Procedures

### Scope

During maintenance, repairs or retooling of a Northern Lights generator set, simply turning the machine off or unplugging it while it is being worked on does not give enough protection to others who are not performing the maintenance or repair. Many serious accidents happen when someone thought the machine was turned off, or all of its energy was safely blocked or released.

### General Policy

#### CAUTION

To avoid dangerous or hazardous situations, refrain from any of the following:

- Removing or bypassing a guard or other safety device
- Placing any part of your body in a position where you could be caught by moving machinery.
- Cleaning or oiling machinery when in operation.
- Adjusting circuits, chillers, pumps, air handlers, valves, circuit breakers or fans while in operation.
- Working on piping or high pressure systems.

### Lock Out/Tag Out Instructions - Electrical Equipment

#### WARNING

Be sure the equipment's ON/OFF switch is in the OFF position and is unplugged from any electrical source before attempting to perform any type of work on the equipment. Obtain an electrical plug cap cover with a lockset. Secure the plug terminal end using the electrical plug lockout cap. Lock the cap and retain the key.

If the equipment is directly wired into an electrical box with a shut off switch, obtain a lock pad and/or the appropriate colored tags and place the lock and tag through the shut off lever. Retain the key until the repair is completed and the machine is safe to start. Be certain the shut off lever is in the OFF position before restarting. NEVER give a lock out key to unauthorized personnel.

If the equipment is directly wired into an electrical box without a shut off switch and lock out capability, then a circuit breaker lock out will be required. Obtain a circuit lock and tag set. Install the lock onto the circuit breaker box. Ensure the unit ON/OFF switch is in the OFF position before restarting.

### Lock Out/Tag Out Instructions - Pneumatic and Hydraulic Equipment

For servicing pneumatic and hydraulic equipment, the following additional procedures must be implemented, following completion of lock out/tag out procedures for the unit to be serviced:

Shut off air, water or supply valves at the equipment to be serviced.

Check the local bleed-off point for completed release of pressurized air, water or oil.

If shutting off of air, water or other material cannot be achieved at the local supply valve, shut off valves further back in the system and re-check the bleed-off point until complete shut-off is achieved.

Affix a DO NOT OPERATE tag to each valve handle that requires shut off. Each DO NOT OPERATE tag must be signed and dated by the authorized technician servicing the equipment.

### Lock Out/Tag Out Instructions - Air Hose Connected Pneumatic Equipment

#### WARNING

Equipment connected to the compressed air system through an air hose with a detachable fitting must be shutdown and unplugged. Excess air must be bled prior to removing the air hose, prior to any maintenance or repair activities.

Affix a DO NOT OPERATE tag to the air hose near the detachable fitting. Each DO NOT OPERATE tag must be signed and dated by the authorized technician servicing the equipment. Check that the equipment cannot be operated by activating the ON switch.

### Stored Energy

#### WARNING

Immediately after applying Lock Out or Tag Out devices, ensure that all potentially hazardous stored or residual energy is relieved, disconnected, restrained and otherwise rendered safe.

### Verification of Isolation

#### CAUTION

Verify the machinery or equipment is actually isolated and de-energized prior to beginning work on a machine or on equipment that has been locked out.

### Restarting Procedures

Follow the procedures below prior to restoring energy:

- Ensure that all machinery or equipment is properly reassembled. Inspect the machinery or equipment to verify non-essential items have been removed.
- Ensure that all personnel are safely outside danger zones. Notify personnel that lock out/tag out devices have been removed and energy will be reappplied.
- Only authorized personnel may remove lock out/tag out devices or notices.

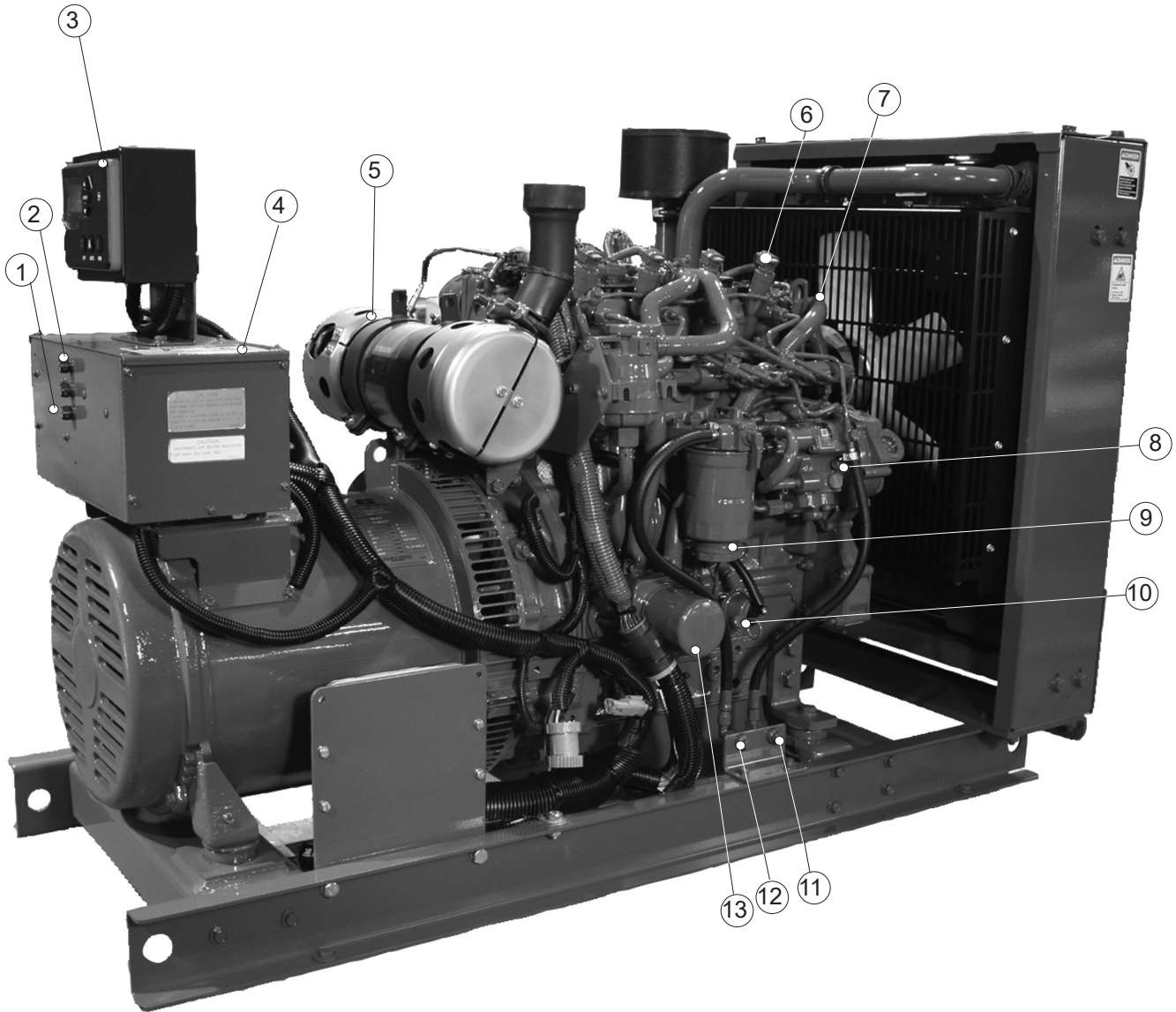
## Specifications

### NL844T4E

<b>Kilowatt Rating Prime Rated RPM/Frequency</b>	<b>22 kW 1800/ 60Hz</b>
<b>General Information</b>	
Engine Type	Lugger 4 cycle, swirl chamber diesel
Cylinders	4 in-line
Displacement	135 in <sup>3</sup> (2.216 liters)
Cycles	4
Bore x Stroke	3.30 x 3.90 in (84 x 100 mm)
Rotation (Facing Flywheel)	counter-clockwise
Compression Ratio	22:5
Crankcase Capacity including Oil Filter	2.1 gal (8.2 liter)
Aspiration	Turbocharger
Fuel injection system	High pressure common rail
Rated Horsepower	32 Hp
Approximate Dry Weight	1275 lbs. (580 kg)
Length	55.3 in (1400 mm)
Width	26.5 in (670 mm)
Height	36.5 in (925 mm)
Approx. Coolant Capacity	1.32 gal (5 liters)
Approx. Coolant Capacity (engine only)	0.95 gal (3.6 liters)
Standard Output, Single Phase	120-240 Volts, 83 Amps
Compression Pressure of Cylinder MPa (kgf/cm <sup>2</sup> )	Standard Value: More than 2.94 MPa (more than 30 kgf/cm <sup>2</sup> ) Time to be repaired: Less than 2.45 MPa (less than 25 kgf/cm <sup>2</sup> )
Cylinder Head Tightening Torque N•m (kgf/cm <sup>2</sup> )	98 - 103 N•m (10.0- 10.5 kgf/cm <sup>2</sup> )

## NL844T4E Generator Component Locations

*Figure 2: NL844T4E service side*



- 1. Circuit breaker
- 2. Emergency E-stop
- 3. S-TSC Control panel
- 4. Generator junction box

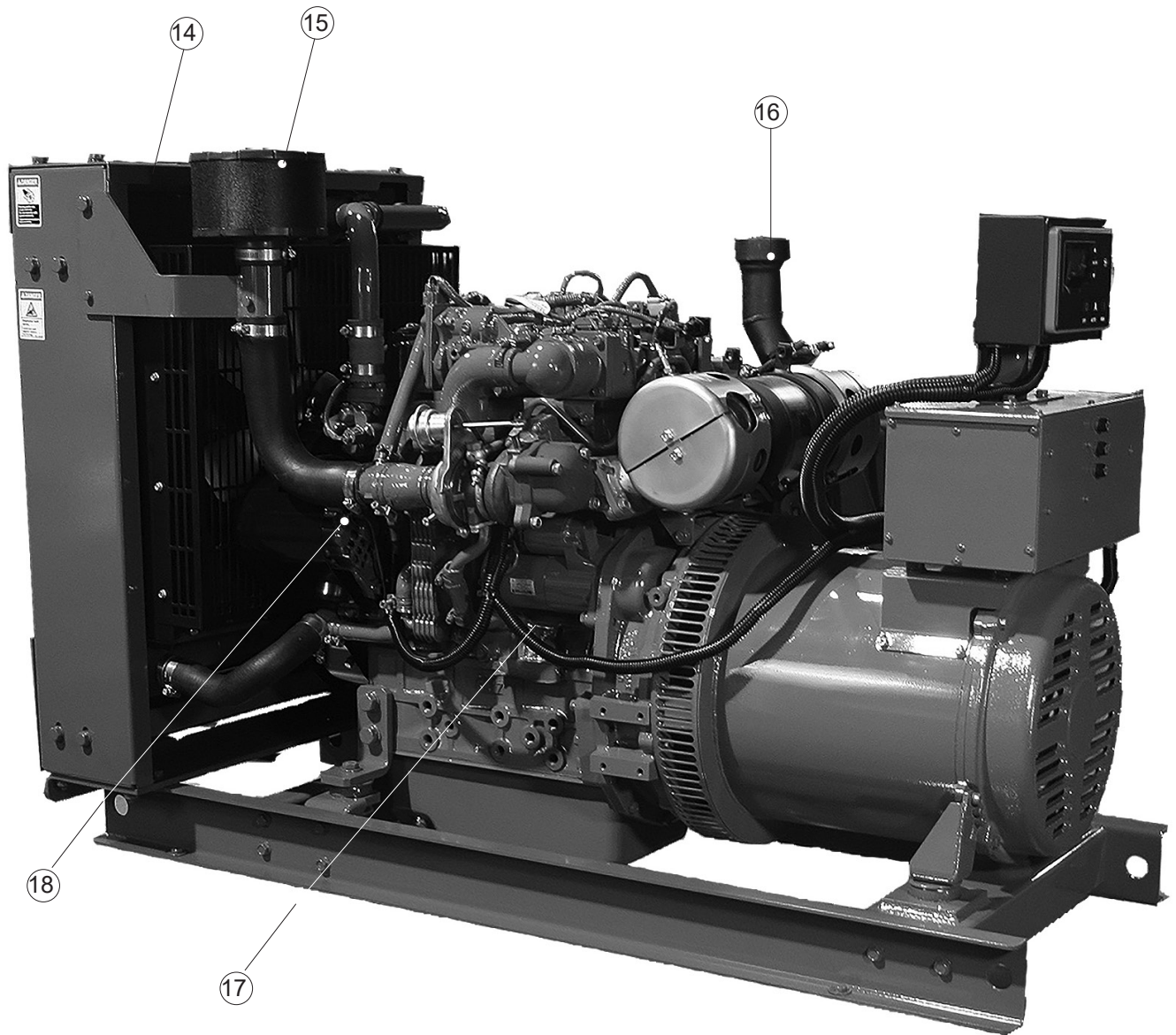
- 5. Turbo housing
- 6. Injector
- 7. High pressure common rail
- 8. Fuel lift pump
- 9. Fuel filter

- 10. Lube Oil Dipstick
- 11. Fuel inlet line
- 12. Fuel return line
- 13. Oil filter



## NL844T4E Generator Component Locations

*Figure 3: NL844T4E non-service side*



- 14.** Coolant fill (top of radiator)
- 15.** Air filter
- 16.** Exhaust outlet
- 17.** Starter
- 18.** DC alternator

## Control Panels



*Figure 4: S-TSC control panel*

### S-TSC CONTROL PANEL

The S-TSC control panel has been factory programmed and tested with your generator set to provide optimum performance and protection.

**For a full list of TSC capabilities and parameters, consult manual OS-TSC.**

### OPERATING MODES

#### 1. Off

Engine is stopped and cannot be remotely started.

#### 2. Auto

Engine will start when it receives a start command.

#### 3. Running

When the engine is running the controller will monitor and record engine parameters. Engine will remain running barring any failures, until stop command is received.

#### 4. Failure

When a failure is detected, the controller shuts down the engine and displays a reason code. The unit can be reset using the front panel OFF button.

#### 5. Menu

Menu allows the user to change settings and view events history.

### STARTING MODE

The controller *must* be in AUTO mode in order to start, except in the case of manual operation.

Press the RUN button to start the engine in AUTO mode.

Press OFF to shut down.



---

## Operating Procedures

---

### BREAK-IN PERIOD

1. The first 100 hours on a new or reconditioned engine are critical to its life and performance.
2. Frequently check the engine temperature and oil pressure gauges (sets with Series 3 or 4 panels).
3. Oil consumption is greater during break-in as piston rings take time to seat.
4. Break-In Oil Changes: Change engine oil and filter at 50 hours. Change oil and filter again at 100 hours (consult Lubricants section for oil recommendation), then every 250 hours.

#### Operating Instructions:

Maintain at least a 75% load on your generator set for the first 100 hours. If this is not possible, maintain no less than a 50% load to ensure proper seating of the piston rings. Vary the load to help seat the rings.

### BEFORE STARTING

1. Check the water level by removing the pressure cap from the radiator. In order to give the cooling water an opportunity to expand, the level should be about 1 in. (2.5 cm) below the filler cap sealing surface when the engine is cold.

**CAUTION:** *Use protective clothing and open the filler cap carefully when the engine is warm to prevent burns.*

2. Check the oil level in the crankcase with the dipstick. The oil level must be in the waffled area on the stick. Never allow the level to go below this area. Always add the same viscosity of oil as is already in the crankcase.
3. Check the fuel tank level and open any fuel valves.
4. **NOTE:** *The battery switch must always be kept ON while the engine is running. If the switch is turned OFF while the engine is running, the battery charging alternator could be ruined.*

### STARTING

1. Hold the Shutdown Bypass-Preheat switch in the ON position for about 10 seconds before starting a cold engine. Holding the switch too long can burn out the glow plugs.
2. While holding the Shutdown Bypass-Preheat switch in the ON position, push the Engine Control switch to the START position.
3. As soon as the engine starts, release both switches. Do not crank the starter for more than 10 seconds consecutively. If the engine fails to start with the first attempt, be sure that it has stopped completely before re-engaging.

### OPERATING

1. Units with Series 3 and Series 4 Control Panels: check gauges often. Oil pressure must be above 15 PSI. The D.C. voltmeter should read between 11 and 15 volts at 80°F (25°C) ambient temperature. Check the A.C. voltage and frequency meters (Series 4 panel). If the gauges deviate from normal levels, shut down the generator set and investigate.
2. Let the unit run unloaded for a two to three minute warm-up period.
3. Apply electrical load.

### STOPPING

1. Remove electrical load from the generator set.
2. Run the engine for a 2 to 3 minute cool down period.
3. Hold the Engine Control switch to the STOP position until the engine comes to a complete stop.

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## Operating Procedures

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### SHUTDOWNS AND ALARMS

1. Your unit is fitted with a system to protect it from high water temperature or low oil pressure.
  - a. Generator sets have shutdown systems to stop the engine. They have no warning horns.
  - b. Other alarms and shutdowns are available as optional equipment.

***NOTE: Do not rely on any warning to the exclusion of careful gauge monitoring. Watching your gauges can prevent damage to the unit and dangerous power losses.***

2. Do the following when your warning or shutdown system is activated:
  - a. Check the temperature gauge. If above 205°F (96°C), shut off the engine immediately.
  - b. Use the Trouble Shooting Guide on page 22 to isolate the cause of the overheat.

***CAUTION: Do not remove the water fill cap of an overheated engine. Escaping high temperature steam can cause severe burns. Allow the engine to cool and then remove the cap slowly using protective clothing.***

- d. Make repairs. Restart your set after the temperature gauge registers below 200°F (94°C).
    - e. Watch the temperature gauge regularly and turn off the unit if the temperature rises above 205°F (96°C) on units.  
Repeat troubleshooting.
3. If shutdown is activated and the temperature gauge shows temperature within normal temperature range:
  - a. Check the engine crankcase oil level.
  - b. If the oil level is low, fill with recommended lubricating oil and restart. Watch the oil pressure gauge carefully and shut off the engine if it does not show a normal reading (20-60 PSI) after a few seconds of operation.
  - c. If the oil level is normal, DO NOT restart the engine. Call your dealer for assistance.

### SPARE PARTS

1. Northern Lights recommends that you keep the following spare parts on hand for field service. The parts are available from your local Northern Lights dealer.
2. All owners should have the following spares:
  - a. Primary and secondary fuel filter elements
  - b. Oil filters
  - c. Air filter
  - d. Alternator belt
  - e. Thermostat and gaskets
  - f. Glow plug
  - g. Injector and washer
3. If your set is operating a long distance from a servicing dealer, add the following:
  - a. Complete set of injectors
  - b. Copper washers for injector change
  - c. Complete set of glow plugs
  - d. Fuel lift pump

## Service Schedule Chart

The Servicing Schedule Chart below shows the service schedule required for proper maintenance of your generator set. More detailed coverage of each Service Point (SP) is listed on the page noted in the 'page' column.

### DAILY:

- SP1 Check oil level in engine
- SP5 Check V-belt tension
- SP7 Check primary fuel filter
- SP13 Check coolant level
- SP17 Check electrolyte in batteries

### AFTER FIRST 50 HOURS:

- SP2/3 Change engine oil and filter

### AFTER FIRST 100 HOURS:

- SP2/3 Change engine oil and filter
- SP6 Check and adjust valve clearances
- SP16 Check turbocharger

### EVERY 250 HOURS:

- SP2/3 Change engine oil and filter
- SP4 Check air cleaner
- SP15 Check and clean radiator
- SP18 Check state of charge of batteries

### EVERY 500 HOURS:

- SP8 Change primary fuel filter element
- SP9 Change secondary fuel filter

### EVERY 1000 HOURS:

- SP6 Check valve clearances
- SP11 Check injectors

### EVERY 2500 HOURS:

- SP12 Check fuel injection pump
- SP14 Check and flush cooling system

SERVICE POINT	PAGE	OPERATION	NOTES	DAILY	50 Hours	100 Hours	250 Hours	500 Hours	1000 Hours	2500 Hours
		<b>ENGINE:</b>								
SP1	18	Check oil level		•						
SP2	18	Change engine oil	1) 5)		•	•				
SP3	18	Change lube oil filters	1) 5)		•	•				
SP4	19	Check air cleaner,				•				
		Change element	1) 4)							
SP5	18	Check V-belt tension		•						
SP6	19	Check valve clearances	1) 2)			•				
		<b>FUEL SYSTEM:</b>								
SP7	20	Check primary filter		•						
SP8	20	Change primary filter element	2) 3)					•		
SP9	20	Change secondary fuel filter	1) 3)					•		
SP10	21	Bleed the fuel system	3)							
SP11	22	Check injectors	1) 3) 6) 7)						•	
SP12	22	Check fuel injection pump	7)							•
		<b>COOLING SYSTEM:</b>								
SP13	24	Check coolant level		•						
SP14	24	Check and flush cooling system								•
SP15	24	Check and clean radiator	4)				•			
		<b>TURBOCHARGER:</b>								
SP16	25	Check for leakage				•				
		<b>ELECTRICAL SYSTEM:</b>								
SP17	26	Check battery electrolyte level		•						
SP18	26	Check condition of batteries	1) 4)				•			
		<b>OUT OF SERVICE:</b>								
SP19	26	Winterizing or out-of-service	3)							

- 1) Perform all maintenance once a year even if hour level has not been reached.
- 2) Consult manufacturer's maintenance schedule, note on chart.
- 3) Whenever necessary.
- 4) More often if necessary.
- 5) After first 50 hours, then after 100 hours, then every 250 hours.

- 6) Clean injection nozzles every 1500 hours.
- 7) For EPA emission standards fuel nozzle needs to be cleaned every 1500 hours, the fuel nozzle and fuel pump need to be cleaned, adjusted, or repaired every 3000 hours, and the quality guarantee for these parts is 1500 hours or 2 years.

## Servicing Record

Service Point	OPERATION	HOURS/ DATE						
AFTER FIRST 50 HOURS								
SP2	Change engine oil							
SP3	Change lubricating oil filters							
AFTER FIRST 100 HOURS								
SP2	Change engine oil							
SP3	Change lubricating oil filters							
SP4	Check air cleaner, change element							
SP6	Check valve clearances							
SP16	Check turbocharger							
EVERY 250 HOURS								
SP2	Change engine oil							
SP3	Change lubricating oil filters							
SP15	Check and clean radiator							
SP18	Check condition of batteries with hydrometer							
EVERY 500 HOURS								
SP8	Change primary filter element							
SP10	Change secondary fuel filter							
EVERY 1000 HOURS								
SP7	Check valve clearances							
SP11	Check injectors							
EVERY 2500 HOURS								
SP12	Check fuel injection pump							
SP18	Check and flush cooling system							

[illegible]

## Service

### LUBRICATION - GENERAL

1. Use only clean, high quality lubricants stored in clean containers in a protected area.
2. These lubricants are acceptable:
  - a. API Service CC/CD/CE single viscosity oils.
  - b. API Service CC/CD/SF multi-viscosity oils.
3. Use the proper weight oil for your average operation temperature.

Air Temperature	Single Viscosity	Multi-Viscosity
Above 32°F (0°C)	SAE 30W	SAE 15-40W
-10 to 32°F (-23 to 0°C)	SAE 10W	SAE 10-30W
Below -10°F (-23°C)	SAE 5W	SAE 5-20W

**Figure 4:** Lube Oils

4. Some increase in oil consumption may be expected when SAE 5W and SAE 5-20W oils are used. Check oil level frequently.
5. Never put additives or flushing oil in crankcase.

### SP 1. CHECKING OIL LEVEL

1. Check the oil level in the crankcase with the dipstick. The oil level must be in the waffled area on the stick. Never allow the level to go below this area. Follow the lubrication recommendations above.

### SP 2. OIL CHANGES

1. The set is delivered with special break-in oil. Change the engine oil and oil filter after 50 hours of operation. Use Service CC 30 weight oil during the first 100 hours.
2. Change the oil and filter again at 100 hours using the oil recommended in the above diagram. After this, change oil and filter every 250 hours.
3. During intermittent cold weather operation, change oil every 100 hours or six weeks, whichever comes first.
4. Change oil at the end of each season and the beginning of each season.
5. Change oil when engine is warm.
6. Dispose of waste oil in an approved manner.
7. Never use a flushing oil.
8. Loosen the clamp on the oil change tube. Remove cap. Drain oil. Replace the cap and tube.
9. Refill engine with recommended oil for the season.
10. Engine capacity with new oil filter is:

**NL844T4E – 2.1 gallons (8.2 liters)**

### SP 3. CHANGING LUBE OIL FILTER

1. Change the lube oil filter every 250 hours.
2. Use a filter wrench to remove old filter. Dispose of filter in approved manner.
3. Make sure the gasket from the old filter is removed and discarded. Clean mount face.
4. Spread a thin film of engine oil on the rubber gasket on the new filter and screw it on nipple until gasket meets the sealing surface.
5. Using hands only – no wrench – tighten filter one-half turn farther. Overtightening can do damage to filter housing.
6. Fill engine with recommended oil. Start engine and check for leakage. Stop engine, wait 3 minutes, and check oil level. Add additional oil if necessary.
7. Oil filter part number is:

**NL844T4E – #24-02002**



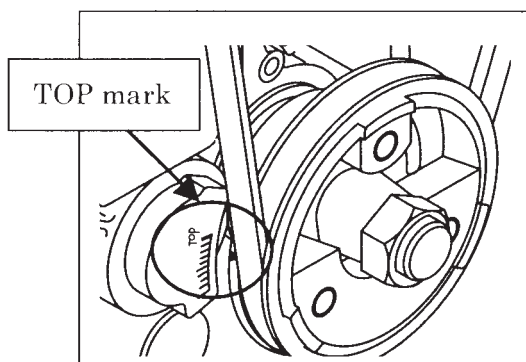
## Servicing

### SP 4. AIR CLEANER

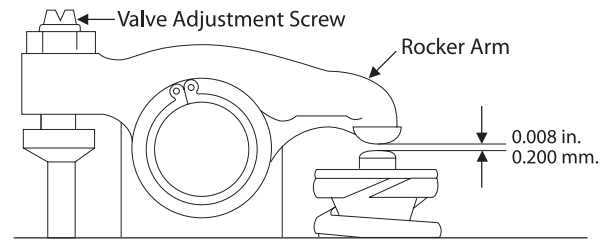
1. Inspect air cleaner every 250 hours. In dusty conditions, check more often.
2. Replace if necessary. Part number is:  
**NL844T4E (ELEMENT ONLY) – #24-27302**
3. **NOTE: Make absolutely sure no impurities enter the engine while changing the element. Do NOT run the engine with the air cleaner removed.**

### SP 5. V-BELTS

1. Check the tension and wear on the V-belt daily.
2. Use your thumb to press on the belt at the midpoint between the crankshaft and alternator pulleys. The tension is correct if the belt can be depressed about 3/16 in. (5 mm). Fan belt slackness should be about 3/16 in. (5 mm).
3. To adjust the belt tension loosen the alternator adjusting plate bolt and the alternator mounting bolt. Pivot the alternator at the mounting bolt as needed.
4. Tighten the mounting bolt and the adjusting bolt.
5. Operate engine at low idle speed and recheck the belt tension.



**Figure 5: Timing mark**



**Figure 6: Valve Adjustment**

### SP 6. VALVE CLEARANCES

1. Adjust valve clearance after the first 50 hours and then at 1000 hours, or as needed.
2. Engine should be cold and NOT running.
3. Watch the valves while turning the engine over by hand. Turn until the inlet valve starts to open and the exhaust valve starts to close (the valves are rocking). Then turn the crankshaft one more full turn and adjust the clearance on both valves for this cylinder. Align the top mark of the crank pulley with the TOP mark of the timing gear case.
4. Loosen the lock nut and adjust the clearance between the rocker arm and valve guide of both the intake and exhaust valves with the adjustment screw (Figure 6). Clearance on both intake and exhaust valves should be 0.008 in. (0.2 mm).
5. Repeat steps 3 and 4 for each cylinder. Each set of valves must be adjusted individually.
6. Replace the rocker arm cover. Tighten cover nuts to 5 - 8 ft/lbs (0.8 - 2.3 kg/m).

Cylinder	No. 1		No. 2		No. 3		No. 4	
Valve Arrangement	In	Ex	In	Ex	In	Ex	In	Ex
When No. 1 cyl. is at TDC in compression stroke	○	○	○			○		
With the crankshaft turned by 360° in normal direction from above				○	○			

**Figure 7: NL844T4E Valve sequence**

## Servicing

### FUELS - GENERAL

1. Use only clean, high quality fuels of the following specifications, as defined by ASTM designation D975 for diesel fuels:
  - a. Use grade no. 2 diesel at ambient temperatures above freezing 32°F (0°C).
  - b. Use grade no. 1 at ambient temperatures below freezing and for all temperatures at an altitude of above 5,500 ft. (1500 meters).
2. Use fuel having less than 1% sulphur (preferably less than 0.5%).
3. The cetane number should be a minimum of 45.
4. DO NOT use these unsuitable grades of fuel:
  - a. Domestic heating oils, all types.
  - b. Class B engine.
  - c. Class D domestic fuels.
  - d. Class E, F, G or H industrial or marine fuels.
  - e. ASTM-D975-60T No. 4-D and higher number fuels.

#### 5. Biodiesel:

Biodiesel involves the transesterification of vegetable oils or animal fats. It can involve animal fats, yellow greases (used greases), cotton seed, sunflower seed, coconut oil, or sesame seed, but mainly in the US soybean methyl ester is used (SME). In Europe mainly rapeseed (canola) methyl ester is made (RME), and in Asia palm methyl ester (PME) is made. 100% biodiesel (B100) is made in compliance with ASTM D6751 or EN14214 (EU) specifications.

Biodiesel may be used in a 5% blend (5% biodiesel/ 95% diesel) from a BQ-9000 accredited producer. 20% biodiesel blends (20% biodiesel/ 80% diesel) can only be used if they meet ASTM D6751 or EN14214 (EU) specifications. A 2% reduction in power and a 3% reduction in fuel economy can be expected if a 20% blend is used. With a 20% biodiesel blend, an approved fuel conditioner is recommended. The petroleum part of the biodiesel blend must meet ASTM D975 or EN590 (EU) specifications. Biodiesel blends must be used within 90 days of their manufacture. When biodiesel blends are used the oil level must be checked daily and storage, leaking, possible microbial growth, plugging, and components degradation must all be checked more frequently.

**Note:** Using raw pressed or partially refined vegetable oils or recycled greases as fuel (which have not been through transesterification) could cause engine failure.

Request a certificate of analysis from an approved biodiesel fuel distributor to make sure the biodiesel blend meets specifications.

#### 6. Storing fuel:

- a. Keep dirt, scale, water, and other foreign matter out of fuel.
- b. Avoid storing fuel for long periods of time.
- c. Fill the fuel tank at the end of each day's operation. This will reduce condensation and possible biological contamination.
- d. If biological contamination is detected or suspected, contact your dealer for assistance.

### SP 7-9. FUEL FILTERS

Optional  
Primary Fuel  
Filter P/N

**Complete:**  
**24-50013**

**Element:**  
**24-50012**



**Figure 8:** Primary Fuel Filter (if provided by Northern Lights)

1. Your generator set may have a primary fuel filter installed. We recommend the Racor brand of fuel filter-water separators.
    - a. Check the primary fuel filter daily as recommended by the filter manufacturer. Empty the collection bowl as necessary.
    - b. Change the element as often as necessary or every 500 hours.
    - c. If the bowl fills with water, change the primary and secondary element immediately.
  2. Change secondary fuel filter every 500 hours.
- NOTE:** The fuel filter on the engine is considered the "secondary fuel filter."
- a. Remove the spin-on filter by turning it counterclockwise with a filter wrench. Fill the new cartridge with fuel and install it after applying engine oil to gasket surface. Screw on until the gasket surface comes into contact with sealing surface of filter base. Then, tighten it two-thirds of a turn by hand. Do not overtighten.
  - b. Secondary fuel filter cartridge part number is:

**NL844T4E - #24-52020**

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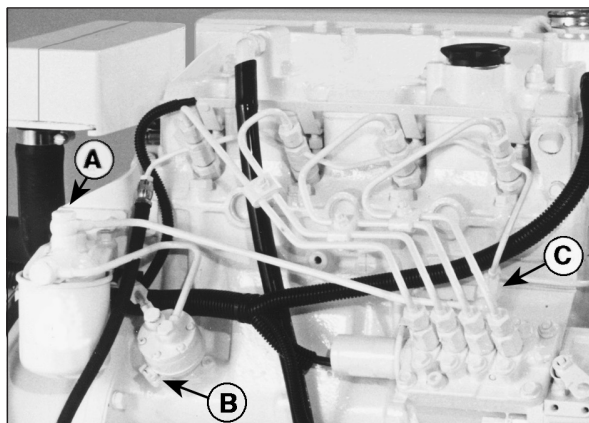
## Servicing

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### SP 10. BLEEDING THE FUEL SYSTEM



**CAUTION:** Escaping diesel fuel under pressure can penetrate skin causing serious personal injury. Before disconnecting lines be sure to relieve all pressure. Before applying pressure, be sure all connections are tight and lines, pipes and hoses are not damaged. Fuel escaping from a very small hole can be almost invisible. Use a piece of cardboard or wood, rather than hands, to search for suspected leaks. If injured by escaping fuel, see a doctor at once. Serious infection or reaction can develop if proper medical treatment is not administered immediately.



*Figure 9: M844Lk Fuel System (for illustration purposes).*

1. The fuel system is self-bleeding. However, any system may need manual bleeding when:
  - a. A new fuel filter is installed;
  - b. The engine has run out of fuel;
  - c. The fuel lines, injection pump or any other fuel system component has been removed and installed.
2. Loosen bleed bolt "A" (Figure 9) on top of the filter. Pump hand primer "B" on fuel lift pump until pure fuel (no bubbles) escapes from bleed bolt "A". Tighten bleed screw "A".
3. Loosen bleed screw "C". Pump hand primer "B" until pure fuel (no bubbles) escapes. Then tighten bleed screw "C".
4. If the engine does not start after the above bleeding process, loosen a fuel line at the injector while cranking the engine with the starter motor until pure fuel escapes. Then tighten the connection. Do each line **one-at-a-time**.
5. After the engine has started, use a piece of cardboard to look for fuel leaks.

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## Servicing

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### SP 11. INJECTOR SERVICE

1. Injectors should be checked every 1000 hours, or as needed. Check should be made by a Northern Lights dealer or local injection repair station.



**CAUTION:** Escaping diesel fuel under pressure can have sufficient force to penetrate the skin causing serious personal injury. If injured by escaping diesel fuel, see a doctor at once.

#### 2. Injector removal:

- a. Clean loose dirt from around the injectors and the fuel lines.
- b. Relieve high pressure in the fuel lines by loosening the delivery line flare nuts at each injector (Figure 10).
- c. Remove delivery lines by disconnecting from injectors and injection pump (Figure 11). Remove all lines as an assembly; do not remove the spacers. Cover the ends of the lines, the injector inlets and injection pump outlets to keep dirt out (Figure 12).
- d. Remove the return line retaining bolts (Figure 13). Remove the return line (Figure 14).
- e. Unscrew and remove the injectors (Figure 15).

**NOTE:** Do not use pry bars to remove injectors from cylinder head.

- f. After removing the injectors, discard the copper sealing washers from the injector hole in the head (Figure 16). Cover holes to prevent dirt and debris from entering the cylinders.

#### 3. Injector installation:

- a. Install a new copper sealing washer in each injector hole (Figure 16).
- b. Screw in injector and tighten to 44 - 51 ft/lbs (6 to 7 kgm) (Figure 17).
- c. Install return line using a new sealing washer below each connection. Tighten return line retaining bolts to 22 - 30 ft/lbs.
- d. Install delivery lines. Leave loose at injectors for bleeding.
- e. Crank engine to fill lines. Tighten lines at injectors to 11-18 ft./lbs. Start engine and check for leaks using a piece of paper or cardboard.

**DO NOT use hand to check for leaks.**

### SP 12. INJECTION PUMP

1. Since operating conditions may vary considerably, it is difficult to give a definite interval for checking the injection pump. But as a rule, pump settings, maximum speed, idle speed, and exhaust smoke should be checked after every 2500 hours of operation. Service of the fuel injection pump should only be done if checks indicate pump malfunction.
2. Black smoke can be an indication of pump malfunction. Before servicing the pump, check other possible causes:
  - a. Check cleanliness of air filter.
  - b. Check valve clearances.
  - c. Clean and check injectors.
3. Any repair which involves disassembly of the injection pump must be carried out by specially trained mechanics with the proper tools and test equipment.

**NOTE:** All warranties on the engine become null and void if the injection pump seals are broken by unauthorized persons.

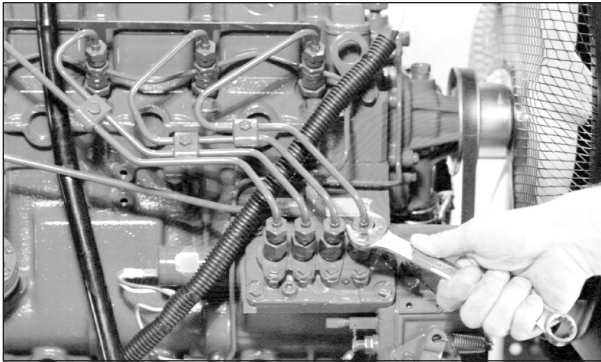


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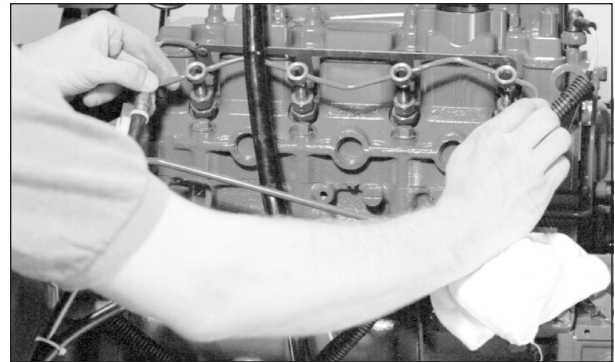
## Servicing

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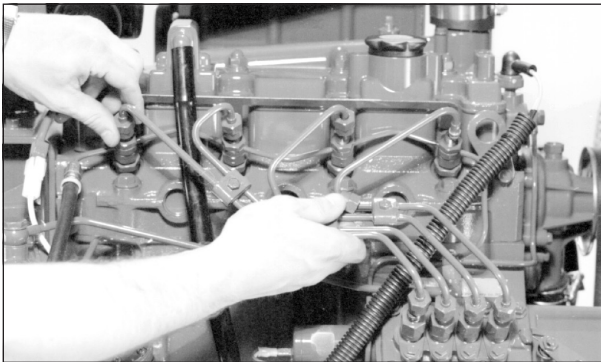
*Figures 10-17: For illustrative purposes only, may not be exact model.*



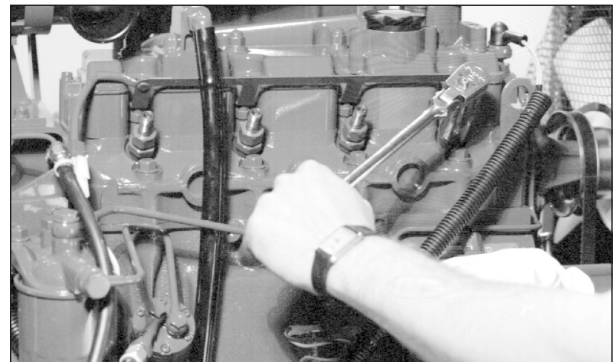
**Figure 10:** Remove delivery line flare nuts.



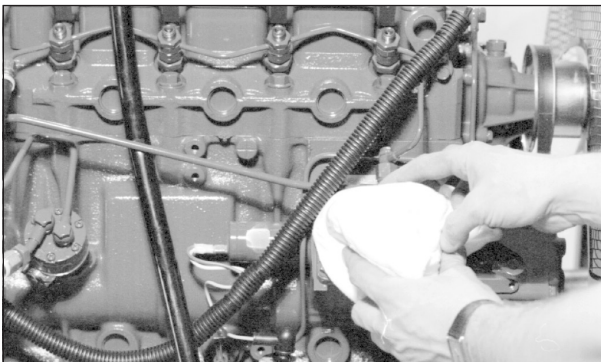
**Figure 14:** Remove return line.



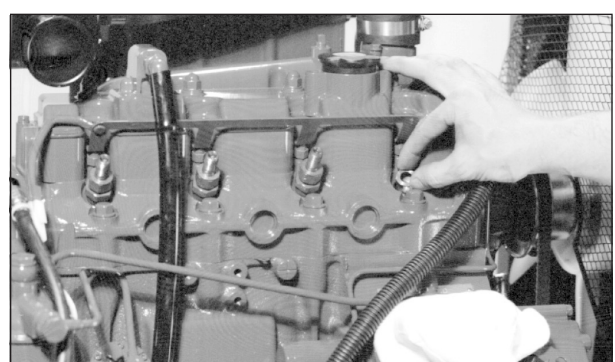
**Figure 11:** Remove delivery lines.



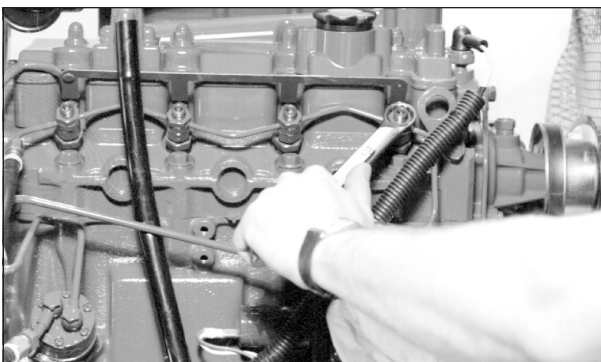
**Figure 15:** Unscrew injector.



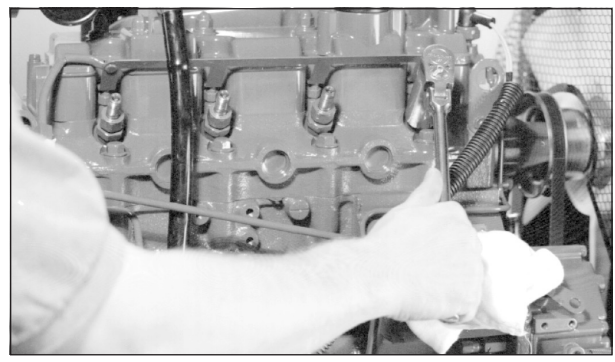
**Figure 12:** Cover lines, inlets and injection pump outlets.



**Figure 16:** Remove and replace copper sealing washer.



**Figure 13:** Remove return line nuts.



**Figure 17:** Reinstall injector. Torque to proper tightness.

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## Servicing

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### COOLING SYSTEM - GENERAL



**CAUTION:** *The cooling water in the engine reaches extremely high temperatures. You must use extreme caution when working on hot engines to avoid burns. Allow the engine to cool before working on the cooling system. Open the filler cap carefully, using protective clothing when the engine is warm.*

#### SP13. CHECK THE COOLANT LEVEL

1. Check the coolant level each day before starting the engine. Check the water level by removing the pressure cap from the radiator.  
In order to give the cooling water an opportunity to expand, the level should be about 1 in. (2.5 cm) below the filler cap sealing surface when the engine is cold.
2. The pressure valve in the filler cap releases when the pressure is approximately 7 PSI (0.5 bar). Use a cap pressure tester to check cap if you suspect it is faulty.

#### SP 14. COOLING SYSTEM FLUSHING

1. Flush the cooling system every 2500 hours or every 12 months, whichever comes first.
2. Industrial sets:
  - a. Remove radiator cap and the radiator drain and drain engine block.
  - b. Pour clean water into radiator until water coming from radiator is free of discoloration and sediment.
  - c. Close the radiator drain and continue flushing until water from the engine drain is clear.
  - d. Open all drain cocks and drain completely.
  - e. Close drain cock and refill with recommended mixture.
  - f. Clean leaves, dust, and other debris off the radiator fins.
3. Coolant Specifications:  
Use 50% distilled water / 50% ethylene glycol antifreeze mix. Antifreeze mixture is recommended as a good year-round coolant.
4. Check hoses and connections and repair any leakage.

#### SP 15. CLEAN RADIATOR

1. Remove debris from radiator fins daily.
2. In very dusty applications, clean the radiator with compressed air or steam cleaner every 100 hours. and check for leaks.

### GENERATOR ENDS

The maintenance and operation recommendations for the generator end are in Owner's Manual OPX300K2. To obtain one of these manuals, contact your local Northern Lights dealer or [www.northern-lights.com](http://www.northern-lights.com).



## Servicing

### SP 16. TURBOCHARGER

1. Check for air leaks every 250 hours. Air leakage will lower engine output and may cause black exhaust smoke and soot.
2. Listen along air line while the engine is running. Leaking is indicated by a whistling or hissing sound.
3. Leakage on the pressure side, between the turbo and the engine, can be found by applying soapy water to the air line.
4. Tighten the hose clamps and replace hoses and gaskets as needed.
5. Ensure that lubrication and cooling lines are tight and not leaking.

### ELECTRICAL SYSTEM - GENERAL



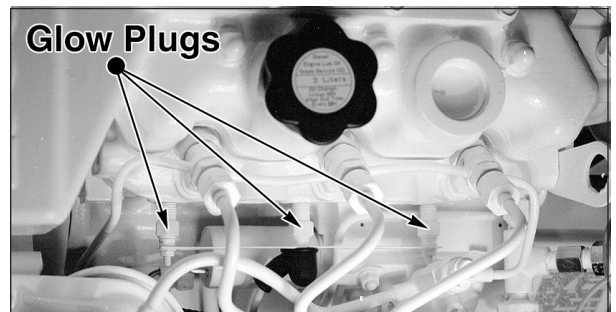
**CAUTION:** *Excessive non-linear loads can lead to regulator and/or generator end failures and should be no greater than 20% of overall load. Failures caused by excessive non-linear loads are not warrantable.*

1. Never switch battery switch off or break the circuit between the alternator and batteries while the engine is running. Regulator damage can result.
2. Do NOT reverse the polarity of battery cables when installing the battery.
3. If welding on the unit, disconnect the regulator and battery. Isolate the leads.
4. Disconnect the battery cables when servicing the D.C. alternator.
5. Never test with a screwdriver, etc., against any terminal to see if it emits sparks.
6. Do not polarize the alternator or regulator.
7. A D.C. circuit breaker protects your control panel and wiring harness. It is located in the side of the generator junction box.

### GLOW PLUGS

1. Each cylinder is supplied with a glow plug which serves to heat the combustion chamber.
2. To check the glow plugs, loosen the current carrying flat wire between the plus-poles of the glow plugs (Figure 18). Connect a D.C. test bulb between the plus-pole of the battery and the plus-pole of the glow plug. If the bulb lights up, the glow plug is functioning properly.
3. Check all glow plugs and replace any that are faulty.

*Figure 18: Glow plugs.*



## Servicing

### BOOSTER BATTERIES

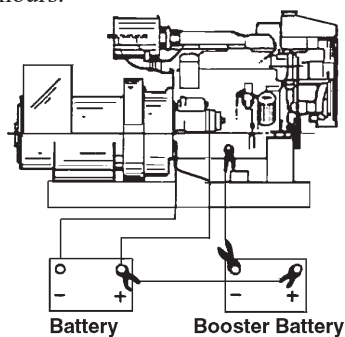


**CAUTION:** *Battery gas can explode.  
Keep all flames and sparks away from batteries.*

1. Before changing or using booster batteries, check battery electrolyte level. Add distilled water if necessary.
2. Booster and main batteries must have the same voltage rating.
3. First, connect positive (+) terminal of booster battery to positive (+) terminal of main battery. Then, connect negative (-) terminal of booster battery to ground on the engine block (see Figure 19).
4. Remove booster battery after starting engine.
5. Sealed batteries: See manufacturer charging and booster instructions.

### SP 17-18. BATTERY CARE

1. Check electrolyte level daily. Add distilled water to manufacturer's recommended level.
2. Batteries, cables and cable terminals should be checked and cleaned every 100 hours. Clean corrosion with a water and baking soda solution. Flush with clean water. Tighten terminals and grease them to inhibit corrosion.
3. Check the battery condition with a hydrometer every 250 hours.



**Figure 19:**  
*Battery connections.*

### SP 19. WINTERIZING / OUT-OF-SERVICE

1. Industrial sets:
  - a. Drain and flush the radiator and cooling system. Refill with antifreeze-water mixture. Start the engine and run to circulate the antifreeze.
  - b. Fill the fuel tank or add biocide as per the manufacturer's instructions.
  - c. Change the crankcase oil and filter.
  - d. Seal the air cleaner inlet, exhaust opening, crankcase breather pipe, and fuel tank vent with plastic bags and tape.
  - e. Loosen the alternator belt.
  - f. Disconnect and clean battery. Remove to warm storage place if possible.
  - g. Clean outside of unit. Paint any scratched or chipped surfaces. Put corrosion preventative on all exposed metal surfaces.
  - h. Store the set in a dry, protected place. If the unit must be stored outside, be sure it is well protected with a cover.

## Troubleshooting

### DC ELECTRICAL SYSTEM

PROBLEM	POSSIBLE CAUSE	RECOMMENDATION(S)
<b>Battery Will Not Charge</b>	Loose or corroded connections	• Clean and tighten battery connections.
	Sulfated or worn out batteries	• Check specific gravity of each battery. • Check electrolyte level of each battery.
	Loose or defective alternator belt	• Adjust belt tension. • Replace belt.
<b>Starter Inoperative</b>	Check DC circuit breaker	• If the breaker is tripped, reset it.
	Loose or corroded connections	• Clean and tighten loose battery and harness plug connection.
	Low battery output	• Check specific gravity of each battery. • Check electrolyte level of each battery.
	Defective electrical system ground wire:	• Repair or replace.
<b>Starter Cranks Slowly</b>	Low battery output	• Battery is too small. • Battery cables are too small.
	Check specific gravity of each battery	• Replace battery if necessary.
	Check electrolyte level of each battery	• If low, fill cells with distilled water.
	Crankcase oil too heavy	• Fill with oil of appropriate viscosity.
	Loose or corroded connections	• Clean and tighten loose connections.
<b>Entire Electrical System Does Not Function</b>	Check DC circuit breaker	• If breaker is tripped, reset it.
	Faulty connection	• Clean and tighten battery and harness plug connections.
	Sulfated or worn out batteries	• Check specific gravity and electrolyte level of each battery.

If you cannot correct problems with these procedures, see your **Northern Lights** dealer.

## Troubleshooting

### ENGINE

PROBLEM	POSSIBLE CAUSE	RECOMMENDATION(S)
<b>Engine Hard to Start or Will Not Start</b>	Improper starting procedure	• See starting section of this manual. Take special note of Bypass Switch operation.
	No fuel	• Check level of fuel in fuel tank.
	Low battery output	• Check electrolyte level and condition.
	Excessive resistance in starting circuit	• Clean and tighten all battery connections.
	Crankcase oil too heavy	• Use oil of proper viscosity.
	Improper type of fuel	• Consult fuel supplier and use proper type of fuel for operating condition.
	Water, dirt or air in fuel system	• Drain, flush, fill and bleed system.
	Clogged primary fuel filter element	• Clean or replace filter element.
	Clogged secondary fuel filter element	• Replace filter element.
<b>Engine Runs Irregularly or Stalls Frequently</b>	Dirty or faulty injection nozzles	• Have your dealer check injection nozzles.
	Below normal engine temperature	• Remove and check thermostat.
	Clogged primary fuel filter element	• Clean or replace filter element.
	Clogged secondary fuel filter element	• Replace secondary filter element.
	Water or dirt in the fuel system	• Drain, flush, fill and bleed system.
	Dirty or faulty injection nozzles	• Have your dealer check injection nozzles.
	Air in fuel system	• Inspect clamps and hoses on suction side of fuel pump for air leak.
<b>Lack of Engine Power</b>	Improper type of fuel	• Consult fuel supplier and use proper type of fuel for operating condition.
	Intake air restriction	• Service air cleaner.
	Clogged primary fuel filter element	• Clean or replace filter element.
	Clogged secondary fuel filter element	• Replace filter element.
	Improper type of fuel	• Consult fuel supplier and use proper type of fuel for operating conditions.
	Overheated engine	• See "Engine Overheats" in next category.
	Below normal engine temperature	• Remove and check thermostat.
	Improper valve clearance	• Reset valves. Best done by dealer.
	Dirty or faulty injection nozzles	• Replace injectors. Best done by dealer. • See your local dealer.

## Troubleshooting

### ENGINE

PROBLEM	POSSIBLE CAUSE	RECOMMENDATION(S)
<b>Engine Overheats</b>	Low coolant level	<ul style="list-style-type: none"> <li>• Fill tank or radiator to proper level.</li> <li>• Check hoses for loose connections and leaks.</li> </ul>
	Cooling system needs flushing	<ul style="list-style-type: none"> <li>• Flush cooling system.</li> </ul>
	Defective thermostat	<ul style="list-style-type: none"> <li>• Remove and check thermostat.</li> </ul>
	Defective temperature gauge	<ul style="list-style-type: none"> <li>• Check water temperature with thermometer and replace gauge if necessary.</li> </ul>
<b>Engine Knocks</b>	Insufficient oil	<ul style="list-style-type: none"> <li>• Contact your dealer.</li> </ul>
	Injection pump out of time	<ul style="list-style-type: none"> <li>• Contact your dealer.</li> </ul>
	Below normal engine temperature	<ul style="list-style-type: none"> <li>• Check your thermostats.</li> <li>• Check water temperature to see if temperature gauge is working properly.</li> </ul>
	Engine overheating	<ul style="list-style-type: none"> <li>• See “Engine Overheating” section.</li> </ul>
<b>High Fuel Consumption</b>	Improper type of fuel	<ul style="list-style-type: none"> <li>• Use correct fuel for temperature.</li> </ul>
	Clogged or dirty air cleaner	<ul style="list-style-type: none"> <li>• Service air cleaner.</li> </ul>
	Improper valve clearance	<ul style="list-style-type: none"> <li>• Contact your dealer.</li> </ul>
	Injection nozzles dirty	<ul style="list-style-type: none"> <li>• Contact your dealer.</li> </ul>
	Injection pump timing off	<ul style="list-style-type: none"> <li>• Contact your dealer.</li> </ul>
	Engine not at proper temperature	<ul style="list-style-type: none"> <li>• Check your thermostats.</li> <li>• Check water temperature with thermometer and replace gauge if necessary.</li> </ul>
<b>Below Normal Engine Temperature</b>	Thermostat not working properly	<ul style="list-style-type: none"> <li>• Check thermostat.</li> </ul>
	Temperature gauge not working properly	<ul style="list-style-type: none"> <li>• Check water temperature with thermometer.</li> </ul>
<b>Low Oil Pressure</b>	Low oil level	<ul style="list-style-type: none"> <li>• Fill crankcase to proper level.</li> </ul>
	Improper type of oil	<ul style="list-style-type: none"> <li>• Drain and fill crankcase with correct oil.</li> </ul>
	Partially plugged oil filter	<ul style="list-style-type: none"> <li>• Replace filter.</li> </ul>
<b>High Oil Consumption</b>	Break-in period	<ul style="list-style-type: none"> <li>• Oil consumption decreases after break in.</li> </ul>
	Crankcase oil too light	<ul style="list-style-type: none"> <li>• Use proper viscosity oil.</li> </ul>
	Oil leaks	<ul style="list-style-type: none"> <li>• Check for leaks in lines around gaskets and drain plug.</li> </ul>

If you cannot correct problems with these procedures, see your **Northern Lights** dealer.

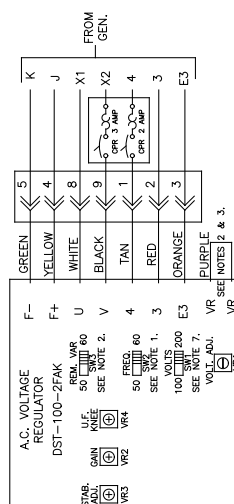
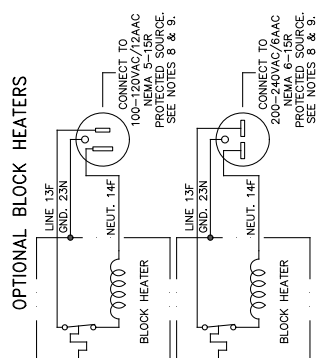
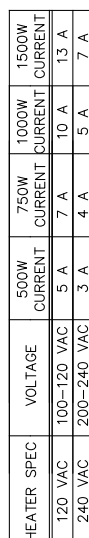
## Troubleshooting

### ENGINE

PROBLEM	POSSIBLE CAUSE	RECOMMENDATION(S)
<b>Engine Emits Black or Gray Exhaust Smoke</b>	Clogged or dirty air cleaner	• Service air cleaner.
	Defective muffler (back pressure too high)	• Have dealer check back pressure.
	Improper fuel	• Use correct fuel for temperature.
	Injection nozzles dirty	• Contact your dealer.
	Engine timing off	• Contact your dealer.
<b>Engine Emits White Smoke</b>	Improper fuel	• Use correct fuel for temperature.
	Cold engine	• Warm up engine to normal operating temperature.
	Defective thermostat	• Remove and check thermostat.
	Engine injection timing wrong	• Contact your dealer.

If you cannot correct problems with these procedures, see your **Northern Lights** dealer.





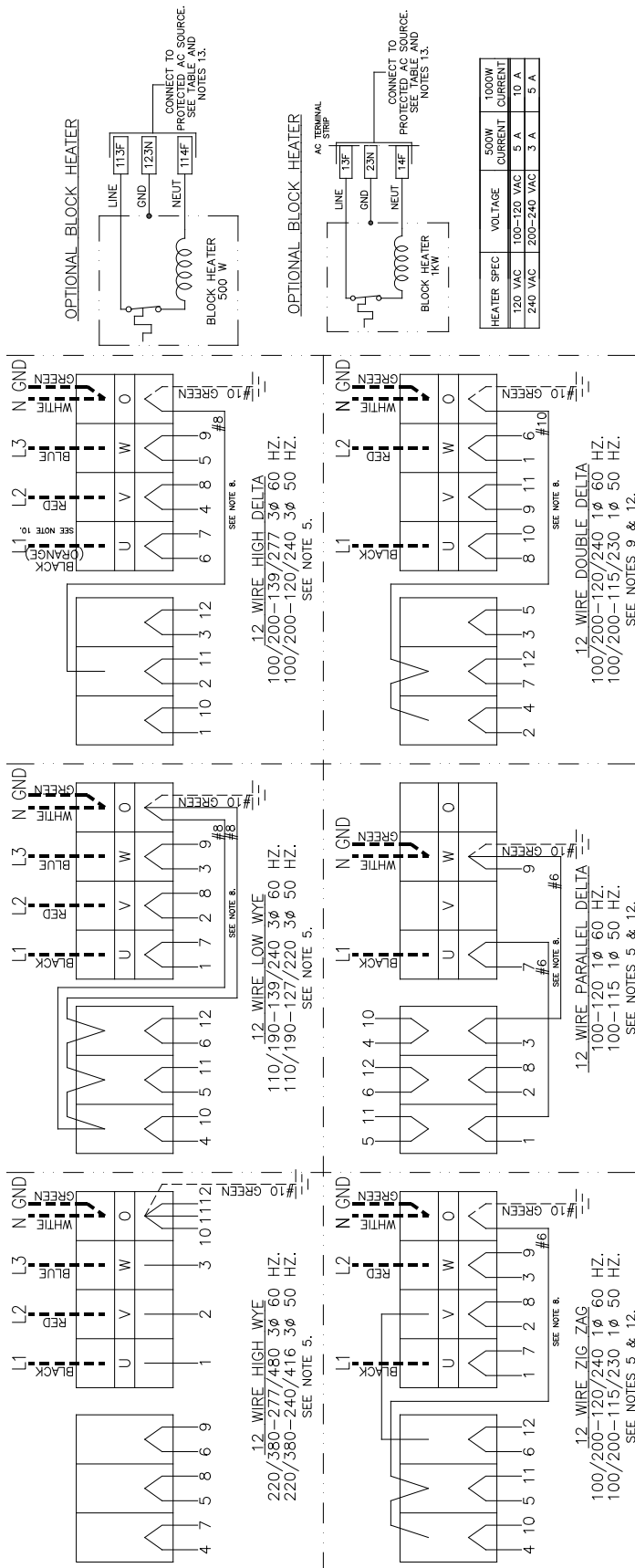
1. SET SW2 FOR CURRENT APPLICATION, (50 OR 60 HZ.)
2. SET SW3 PER APPLICATION IF REMOTE VOLTAGE ADJUST RHEOSTAT IS USED.
3. FOR REMOTE VOLTAGE ADJUST RHEOSTAT CUT JUMPER AND SPICE INTO PURPLE LEADS.
4. TERMINAL BLOCKS WILL NOT ACCOMMODATE LARGER GAUGE CONDUCTORS, IF REQUIRED, REMOVE AFFECTED LEADS FROM TERMINAL BLOCK(S) AND MAKE CONNECTIONS USING BOLT, LOCK WASHER AND NUT. ISOLATE BY WRAPPING WITH ELECTRICAL TAPE.
5. MARINE GENSETS ARE GROUND BY CUSTOMER, AT CUSTOMER'S DISCRETION. INDUSTRIAL GENSETS ARE TO BE GROUNDED IN ACCORDANCE WITH THE NATIONAL ELECTRICAL CODE AND ANY APPLICABLE LOCAL CODES; HIDDEN (DASHED) LINES INDICATE CUSTOMER SUPPLIED AND CONNECTED MAIN OUTPUT CONDUCTORS. SIZING TO BE DETERMINED PER INSTALLATION.
7. AVR INPUT SENSING SWITCH SW1 IS TO BE SET TO THE 200V POSITION FOR ALL VOLTAGES EXCEPT 100-120VAC APPLICATIONS.
8. DO NOT ENERGIZE HEATER WHEN UNIT IS IN OPERATION.
9. REMOVE THREE-POLE PLUG AND WIRE BLOCK HEATER LEADS TO TERMINALS NUMBERED AS INDICATED FOR MARINE DUTY UNITS ONLY.

Northern Lights AC Wiring Diagram -  
NL844W3, NL844LW3, NL844T4E

Drawing B-9724J

*Drawings subject to change without notice.*

## AC Wiring Diagram



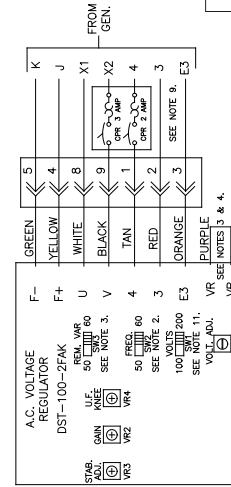
HEATER SPEC	VOLTAGE	500W CURRENT	1000W CURRENT
120 VAC	100-120 VAC	3 A	10 A
240 VAC	200-240 VAC	3 A	3 A

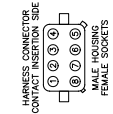
**AC Wiring Diagram**  
NL844W3, NL844LW3, NL844T4E - 12-wire  
Taiyo - DST-100-2FAK  
**B-9723H**

Drawings subject to change without notice.

## NOTES:

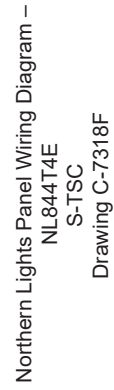
- ALL INSTALLED CONDUCTORS ARE TO BE TYPE MTW, 105°C, STRANDED, 600VAC.
- NEUTRAL CONDUCTORS ARE TO BE TYPE MTW, 105°C, STRANDED, 600VAC.
- SET SW3 PER APPLICATION IF REMOTE VOLTAGE ADJUST RHEOSTAT IS USED.
- FOR REMOTE VOLTAGE ADJUST RHEOSTAT CUT JUMPER AND SPUCE INTO PURPLE LEADS.
- DELETE NEUTRAL CONDUCTOR (AND JUMPER IF PRESENT), IF LOWER VOLTAGE IS NOT REQUIRED.
- MARINE GENSETS ARE GROUNDED BY CUSTOMER, AT CUSTOMER'S DISCRETION. INDUSTRIAL GENSETS ARE TO BE GROUNDED IN ACCORDANCE WITH THE NATIONAL ELECTRICAL CODE AND ANY APPLICABLE LOCAL CODES.
- THICK DASHED LINES INDICATE CUSTOMER SUPPLIED AND CONNECTED MAIN OUTPUT CONDUCTORS.
- NEUTRAL CONDUCTORS SIZED FOR 30KW UNITS AT THE LOWEST LISTED VOLTAGE. CONSULT N.L.I. ENGINEERING FOR CONDUCTOR SIZING AT OTHER GENSSET VOLTAGE/KW RATINGS.
- FOR THE DOUBLE DELTA CONFIGURATION REQUIRES THE AVR TO BE REWIRED AS FOLLOWS: DISCONNECT LEADS 3 AND 4 FROM AVR. CONNECT LEAD 3 TO AVR TERM. 4 (THROUGH C.B.). CONNECT LEAD 4 TO AVR TERM. 3. DISCONNECT LEAD E3 FROM AVR AND ISOLATE. CONNECT AVR TERMINAL E3 TO MAIN OUTPUT BLOCK TERM. "W", USING A RED AWG 14 LEAD.
- LINE ONE (HIGH LEAD) TO BE MARKED ORANGE WHEN NEUTRAL IS PRESENT, IN ACCORDANCE WITH ARTICLE 100-120VAC APPLICATIONS.
- AVR INPUT SENSING SWITCH SW1 IS TO BE SET TO THE 200V POSITION FOR ALL VOLTAGES EXCEPT 100-120VAC APPLICATIONS.
- DO NOT ENERGIZE HEATER WHEN UNIT IS IN OPERATION.
- DO NOT ENERGIZE HEATER WHEN UNIT IS IN OPERATION.





*Drawings subject to change without notice.*

- NOTES:**
1. ALL INTERCONNECT CONDUCTORS ARE TO BE AWG 18, TYPE MTW, 600VAC, 105°C, STRANDED, EXCEPT THE ENGINE WIRE HARNESS, TWISTED PAIRS AND AS NOTED.
  2. UNLESS COLOR CODED, ALL NJ INSTALLED CONDUCTORS ARE TO BE GRAY AND MUST BE IDENTIFIED BY WIRE MARKER AT EACH TERMINAL POINT.
  3. UNLESS COLOR CODED, ALL ENGINE WIRE HARNESS CONDUCTORS ARE TO BE BLACK, AWG 18, 300VAC, 105°C, AND STRANDED, EXCEPT FOR TWISTED PAIRS, TWO CONDUCTOR CABLES, AND AS NOTED, ALL TWO CONDUCTOR CABLES ARE TO BE SHIELDED, BLACK, 300VAC, 105°C, AND STRANDED, EXCEPT AS NOTED OTHERWISE.



*Drawings subject to change without notice.*

Ø	VAC	CT RATING		P/N
			POWER RATING (KW)	
1			25kW	22-98400
	120/240		150.5	
3			25kW	22-98410
	120/208		100.5	
3			25kW	22-98430
	277/480		75.5	

1. GENERATOR OUTPUT LEADS ARE TO ENTER CT'S THROUGH SIDE DUCT.
2. DETERMINE VOLTAGE AND CURRENT SENSING UNITS AS DICTATED BY APPLICATION. HEAT SHRINK ANY NEEDED CONDUCTORS.
3. INSTALLED FUSES 1, 2 & 3 ARE TO BE 1A/250V, TYPE ABC-1, 1/4" X 1/2" SIZES.
4. INSTALL ONE OR MORE GENERATOR OUTPUT TERMINALS TO THE CONSUMER'S SUPPLYING PERMITS.
5. CUSTOMER'S SUPPLIED REMOTE START CONTACTS: WITH THE ENGINE CONTROLLER IN AUTO, CLOSE CONTACTS TO START UNIT, OPEN CONTACTS TO STOP UNIT.
6. FACTORY INSTALLATIONS: INSTALL CTs ON GENERATOR SIDE OF MAIN OUTPUT TERMINAL BLOCK WHEN SPACE PERMITS. OTHERWISE, CTs TO BE INSTALLED BY CUSTOMER-SUPPLIED OUTPUT LEADS AT TIME OF GENSET INSTALLATION.
7. ADDITIONAL E-STOP INSTALLED AT USER'S DISCRETION.
8. TRIM CT AND CT HARNESS WIRES TO SUITABLE LENGTH FOR INSTALLATION & REPAIR. DO NOT CUT EXCESS WIRE IN J-BOXES.
9. GROUND UNITS, OR TO STARTER NEGATIVE POST OR 101 CIRCUIT ON ISOLATED GROUND UNITS.
10. ACCESSORY GROUND UNITS.





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